



LOR PDM Troubleshooting Checklist

The following check list must be completed before calling your engine manufacturer:

Required: Digital multimeter & basic knowledge of fuses, relays, 12/24V systems.

Fuses

- a. Check for open fuses and fuse holder damage.
- b. Check all fuses are in the correct location and installed correctly.
- c. Check if fuses are the correct ratings.
- d. Check for damaged fuses: Cracks, corrosion, broken legs, etc.

Damage to the PCB

- e. Remove the PCB from the black enclosure to perform a visual inspection. Look out for: burnt traces, blackened components, corrosion, physical damage.

Check for faulty wiring harness connections.

- f. Unplug all connectors and check if they are properly seated, corrosion, foreign debris, and damage.
- g. Check for pin/sockets that are not fully seated.
- h. Check for missing seals and wedges.

Ensure all connectors to the PDM header are installed the correct way.

- i. Note: LOR PDM 12-Socket connectors are keyed. Do not use non-keyed connectors.

Battery & ground lug contacts.

- j. Verify the battery lugs are tight and corrosion free.

Harness damage.

- k. Visually inspect PDM wire harness for fraying, broken wires, and corrosion.

Battery voltage correct.

- l. Use a multimeter to verify the machine battery voltage is correct.

PDM Relays

- m. Check if LED next to the relays turn on when relays are engaged.
- n. Listen for the mechanical "click" of the relay activating and deactivating.
- o. Replace the PDM if a relay does not engage or disengage.

Mounting

- p. Verify the PDM is mounted in such a way to minimize the chance of water ingress to the connectors.
- q. Verify the PDM does not experience extreme vibration when the engine is running