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Sytronix – energy-efficient variable-speed pump systems

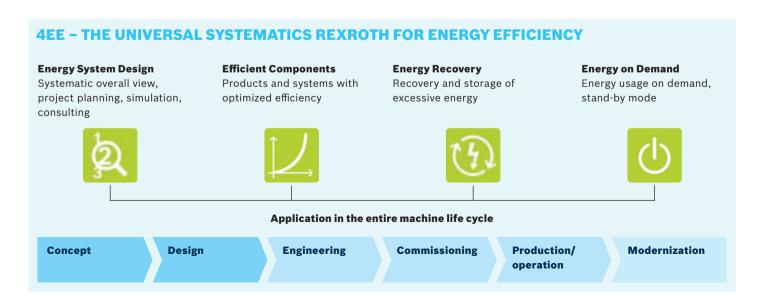
Older machine designs focused on systems that had the capacity to deliver maximum performance, even though it might have only been for a fraction of the complete cycle. Today there is a greater emphasis on reducing energy consumption and noise emissions. Higher energy prices and workplace environmental requirements have engineers rethinking their designs.

Using Sytronix (smart interplay of hydraulics and electronics) variable-speed pump drives can address these issues by combining the advantages of Bosch Rexroth technologies: reliability of high-performance hydraulics and energy efficiency and dynamics of powerful drives and electronic systems.

Sytronix drives combine matched electric motors, hydraulic pumps, and frequency converters, which has the potential of significant energy savings and a considerable reduction in noise emissions at a cost that provides an attractive return on investment.

Energy on Demand – powerful hydraulics, intelligent control

By combining the advantages of hydraulics with the control intelligence of electrical drives, motor speeds can be continuously adjusted to match the machine's requirements. The drive speed of the pump can be lowered to an energy-efficient, quiet level when the process requires less than full performance. By having a major portion of the machine cycle time adapted to the part-load requirement, energy is saved and noise is reduced. Sytronix systems are part of Bosch Rexroth's **4EE-Strategie** for system energy reduction.





WHY VARIABLE-SPEED PUMP SYSTEMS?

Reduced energy consumption

Energy savings of up to 80% decrease energy costs
Reduce CO₂ carbon footprint

Lower noise emission

Sytronix type drives can reduce the noise emission of the hydraulic power unit up to 20 dB (A)

Meeting stringent requirements on noise emissions in certain market areas is easier

Easier cooling

By lowering the average pump drive speed, variable-speed pump drives can significantly reduce the temperature, minimizing the cost and energy required to cool the hydraulic system

Less space required

- Reduced hydraulic fluid volume resulting in smaller reservoir requirements
- Less space required for cooling due to reduced heat loads and elimination of most noise containment components
- The compact MS2N motor saves additional space

More reliable operation

- Integrated system design using proven hydraulic and electrical components
- Condition monitoring and diagnosis available in the drive control electronics



WHY SYTRONIX FROM REXROTH?

Optimized pressure controller

Many frequency converters contains PID controller, which can be used for a wide range of applications. Our controller structure is optimized for non-linear and elastic characteristic of hydraulics. It means that the dynamic is perfect and accumulator size can be reduced and the pressure drops are as low as possible

Switchable pressure and flow command values

You need switchable pressure/flow values? In FcP and SvP you can easily store different command values and call them up by digital input. Automatic power limitation reduce the flow according to the actual pressure, for easy handling of fast movement and pressing phases

Accumulator charging and hydraulic soft start

In stand-by operation the drive switches off and automatically back on depending on the demand and a user-defined minimum accumulator pressure. The soft start function starts the pump with reduced command values. Both functions extend the life time of your hydraulic components

Hydraulic gear

In partial load operation, the variable displacement pumps in system DRn and SY(H)DFEn is able to reduce the motor torque by controlling the pump displacement. The system controls the speed and displacement in order to archive best energy-efficiency. In many cases it is possible to downsize the motor by using hydraulic gear

Always the right Sytronix system

Variable-speed pump drives offer a comprehensive range of pumps, controllers, motors and software to suit a wide spectrum of applications. Rexroth provides machine manufacturers support during project planning, utilizing simulation models for system design and component selection.

Scalability of performance and function allows for an optimal choice of system components. When using a cascade system, multiple Sytronix drives can work together to efficiently generate the flow rate required for the process. Sytronix systems are available as pre-configured systems or as individually configured components.

SETS FOR PRESSURE CONTROL SYSTEMS (p)

▶ DRn

DRn is a powerful system for the performance range from approx. 4 kW (5 hp). The system distinguishes itself by good dynamics and high overload capacity. The pump independently controls the necessary pressure and the frequency converter automatically determines the load and sets the perfect speed for the operating point. The system is perfectly suited for retrofitting existing systems as most DR and DRG pumps can be used.

► FcP

FcP systems are designed for pressure control systems and distinguish themselves by a very low noise level. Application examples include machine tools and small power units SY(H)DFEn systems are suitable for applications with high performance, high demands on dynamics, performance and control quality. These systems utilize pump systems based on axial piston pumps with variable flow and variable pressure. They are particularly suitable for retrofit in existing systems up to 18.5 kW (25 hp). With special noise requirements or requirements such as HFC, the use of FcP is also reasonable at a higher performance range up to approximately 90 kW (125 hp).

SETS FOR PRESSURE AND FLOW CONTROL (p/Q)

► SY(H)DFEn

SY(H)DFEn systems are suitable for applications with high performance, high demands on dynamics, performance and control quality. These systems utilize pump systems based on axial piston pumps with variable flow and variable pressure. They are particularly suitable for retrofit in existing systems.

SETS FOR AXIS CONTROL SYSTEMS (p/Q, F/x):

▶ SvP

SvPsystems use the high dynamics of servo motors (permanent magnet) to achieve significant energy savings. Capabilities include axis control functions in both open and closed hydraulic circuits requiring high dynamic performance, as well as advanced electrical and electrohydraulic controls. Plastics machines and press lines are key sectors for this technology.



Sytronix

Variable-speed pump drives

PRESSURE CONTROL SYSTEMS



FcP 5020 0.25 to 18.5 (90) kW (0.3 to 25 (125) hp)

- ▶ Very low noise level
- ► Standard dynamics

DRn 5020 4 to 160 kW (5 to 200 hp)

- ► High overload capacity
- ► High control quality
- ► Medium dynamics

SYSTEMS FOR PRESSURE AND FLOW CONTROL

- Pressure control and flow control
- ▶ Power limitation



SY(H)DFEn 18,5 to 315 kW (25 to 420 hp)

- ▶ Optional HFC
- ► Multiple pumps
- ► High dynamics

SvP 5020 9 to 65 kW

- Pressure and flow control
- ► Very high dynamics

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SYSTEMS FOR AXIS CONTROL

- Pressure control and flow control
- ► Position and force control



SvP 7020 9 to 80 kW (12 to 100 hp)

- ▶ Position control
- Pressure and flow control
- ► Very high dynamics

Product selection guide

INFORMATION REGARDING THE SELECTION OF PRE-CONFIGURED SYSTEMS

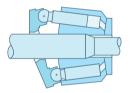
Drive unit	EFC 5610	IndraDrive HCS or HMV/HMS
	(for systems 5020)	(for systems 7020)
Interface	Analog/digital, Sercos & Multi-Ethernet, Profibus	Analog/digital, Sercos & Multi-Ethernet, Profibus
Functionality	▶ Alternating p/Q control▶ Single-axis drive	 Alternating p/Q control Position and force control Integrated PLC for optimizing the machine performance i4.0-enabled (condition monitoring) Single- and multi-axis drives allow for kinetic buffering, energy exchange, etc.
Pump guard	Basic	Advanced
Performance	+	++
Commissioning	Display, IndraWorks DS	IndraWorks DS

Pump Internal gear pump





Thanks to the particularly low noise level of the internal gear pump, additional noise insulation at the power unit is usually not necessary.



In many cases, reduction of the torque in partial load operation allows for smaller motor ratings. The drain port of the pump provides for sufficient lubrication and cooling without external measures.

Туре	PGF	PGH	A10	A15	A4
n _{min} bei p _{cont} [rpm]	200	200	50	50	50
n _{max} [rpm]	3600	3000	3600 1800	2400 1800	2600 1500
V _{geo} [cm³]	1.7 40	20 250	6 180	110 280	40 750
p _{cont} [bar]	250	315	315	350	350
p _{max} [bar]	350	350	350	420	400
P _{hydmax} [kW (hp)]	34 (45)	134 (180)	151 (220)	294 (395)	656 (880)
Operating mode	2, 1 - Q	2, 1 - Q	4, 2, 1 – Q	2, 1 Q	4, 2, 1 - Q
Documentation	RD10213	RD10227	RD91485	RD92800	RD92050

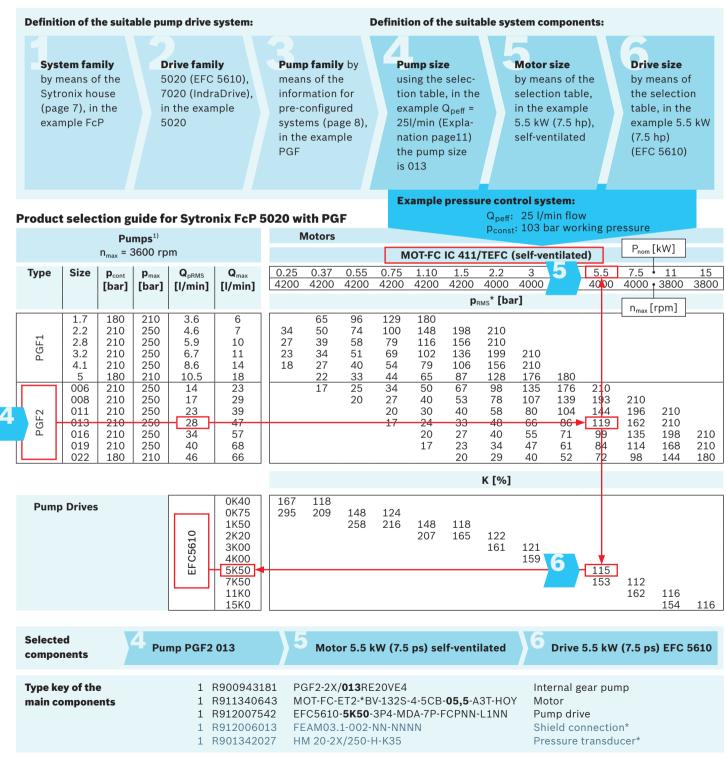
Motor	MOT-FC	MSK/MS2N
Dynamics	>300 ms	<100 ms
(acceleration1)		
Position control ²⁾	-	++
Minimum speed ³⁾	100 rpm	0 rpm
Dimensions	0	+

¹⁾ Acceleration to 1500 rpm

²⁾ Only possible with IndraDrive

 $^{^{\}mbox{\tiny 3)}}$ Normally the pump is the limiting component in the system

6 STEPS FOR CHOOSING A SYTRONIX SYSTEM

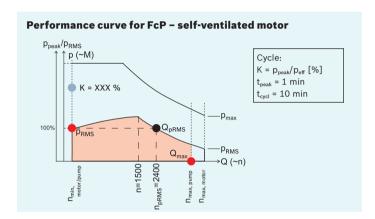


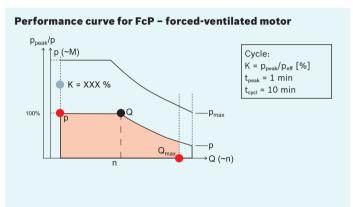
^{*} The listed components serve the exemplary representation of the parts list and cannot be determined using the shown guide

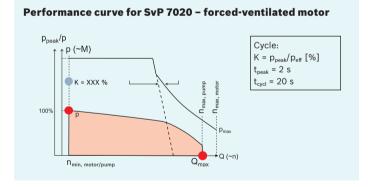
SYTRONIX GUIDE FOR THE SELECTION OF PRE-CONFIGURED SYSTEMS

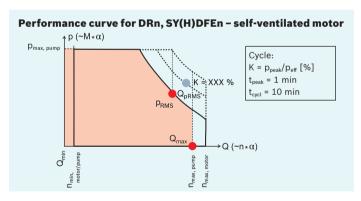
All components required to configure a Sytronix system are available separately (see "Components and modules", page 46). The Rexroth specialists will be willingly prepared to support you in the selection.

The steps and guides for the product selection are described from page 42 in the section "Individual solutions".









- ▶ Q_{max}: Maximum flow at maximum system speed
- Q_{pRMS}: Flow capacity at RMS pressure (the speeds necessary for the calculation are available on the page of the relevant system family)
- ▶ p_{RMS}: RMS pressure is the thermally effective pressure. At constant pressure, the RMS pressure equals the system pressure. If the pressure changes over the time, the RMS pressure is calculated as follows:

$$p_{RMS} = \frac{\sqrt{p_1^2 \cdot t_1 + p_2^2 \cdot t_2 + \dots + p_n^2 \cdot t_n}}{t_1 + t_2 + \dots + t_n}$$

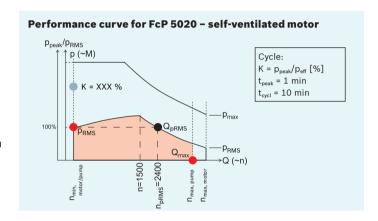
- ► K: power factor → peak pressure / RMS pressure in percent e.g.: 38 % overload capacity → K = 138
 - Observe the admissible time share for the peak pressure in the tables above. For accelerations, the drive may also be subjected to higher loads.

SYTRONIX-KONFIGURATIONSLEITFADEN FÜR DRUCKREGELSYSTEME – Z. B. FcP 5020-LÖSUNGEN

Using a self-ventilated motor (designation: IC 411 / TEFC) and a pump with constant flow allows for maintaining the system pressure p_{RMS} specified in the product selection guides beyond the nominal motor speed of 1500 rpm up to a speed of 2400 rpm. With an internal gear pump of type PGF2 013, the corresponding flow is calculated as follows (without efficiency): $Qp_{RMS} = (n^*V)/1000 \rightarrow Qp_{RMS} = (2400 \text{ rpm}*13 \text{ cm}^3)/1000 \rightarrow Qp_{RMS} = 31 \text{ l/min}$. At a pressure of p_{RMS} of 119 bar (without efficiency), as specified for PGF2 013, it is, for example, possible to keep this pressure constant at a flow of 31 l/min.

The flow value of 47 l/min specified in the product selection guide always refers to the maximum possible speed of either the hydraulic pump n_{maxpump} or the asynchronous motor n_{max} , motor. This value of 47 l/min can only be achieved temporarily at reduced pressure.

The minimum speeds for the hydraulic pump $n_{\text{min, pump}}$ and the asynchronous motor $n_{\text{min, motor}}$ depend on the selected Sytronix system and the system pressure. For instance, refer to the following diagram for the PGF2 pump.





Sytronix for pressure control systems FcP and DRn

For pressure control systems, two Sytronix systems are available which differ considerably in the principle of operation and in applications. FcP is a smart solution, especially with small to medium performance if there are high requirements regarding noise emission. DRn is a powerful, dynamic and cost-effective solution for large drive power from approx. 4 kW (5 hp). It uses the frequency converter to detect the condition of the motor and the pump and sets the perfect speed. By unloading the motor in stand-by operation, high overload capacity is achieved. In combination with DRG pumps, you can also realize several pressure ratings.



FcP 5020 is based on the robust frequency converter EFC 5610 and has been optimized for small power units. Using the quiet internal gear pump PGF or PGH, lower operating noises can also be achieved without encapsulation. Sensors like level switches, oil temperature and filter monitoring of the power unit can be directly connected at the frequency converter and evaluated. This reduces the necessary cabling and accelerates the installation o the power unit in the machine.

For extended system functionalities, the FcP 7020 systems on IndraDrive basis are available, as well.



DRn has been designed for pressure control systems and is a symbiosis of variable-speed drive and variable displacement pump. In partial load operation, the pump is able to reduce the torque at the motor by reduction of the swivel angle and the drive reduces the speed so that the energy consumption is optimized. The variable displacement pump moreover makes sure that no braking resistance is required and that thus, the energy efficiency and the installation space can be optimized. As standard pumps DR or DRG controllers are used, the system is perfectly suited for retrofitting.



FcP 5020

Features

- ► Preferred system for power output from 0.25 to 18.5 kW (0.3 to 25 hp). Apart from that, FcP can be used if DRn cannot be used, e.g. for noise reasons.
- ► Particularly low operating noise thanks to the use of internal gear pumps
- ► Apart from the Sytronix functionality, FcP 5020 on the basis of the frequency converter EFC 5610 offers monitoring of the sensors at the power unit
- ▶ 1-quadrant operation
- ► Integrated pump guard function
- ► Safety technology STO (Safe Torque Off)

Components

- ▶ Pre-configured motor-pump combinations consisting of
 - MOT-FC motor, forced- or self-ventilated
 - Pump of type PGF or PGH
 - Standard coupling elements
- ► Frequency converter EFC 5610

Applications

- ▶ Suitable for use in open hydraulic circuits for central pressure supply in power units with multiple axes: i.e. pressure control systems. FcP is an energy-saving solution and can reduce hydraulic energy consumption by 30 to 70 %, depending on the duty cycle. Typically a smaller displacement pump can be used and cooling requirements are reduced for the same hydraulic performance.
- ▶ In pressure control systems as of approx. 4 kW (5hp), DRn is recommended. In case of requirements such as a particularly low-noise power unit, the use of FcP may
- ▶ also be reasonable with higher outputs.





Pump guard function

A pump guard function has been integrated in all FcP systems extending the life cycle and preventing machine standstill



Multi-Ethernet

Support of standard communication protocols provides flexibility for the integration into a multitude of system topologies

FcP 5020 with PGF, MOT-FC self-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX FcP 5020 WITH PGF

			umps									Motors	;				51.34/7	[hp]
		n _{max} =	3600 r _l	om					M	OT-FC	IC 411	/ TEFC	(self-v	entilate	ed)	P _{nom}	[kW]	[IIb]
Type	Size	p _{cont} [bar]	p _{max} [bar]	Q _{pRMS} *** [I/min]	Q _{max} [I/min]	0.25 0.34 4200	0.37 0.50 4200	0.55 0.74 4200	0.75 1.01 4200	1.10 1.47 4200	1.5 2.01 4200 p _i	2.2 2.95 4000 _{RMS} * [ba	3 4.02 4000 ar]	5.36 4000	5.5 7.37 4000		3800	15 20.11 3800
PGF2 PGF1	1.7 2.2 2,8 3.2 4.1 5 006 008 011 013 016 019 022**	180 210 210 210 210 210 210 210 210 210 21	210 250 250 250 250 250 210 250 250 250 250 250 250	3.6 4.6 5.9 6.7 8.6 10.5 14 17 23 28 34 40 46	6 7 10 11 14 18 23 29 39 47 57 68 66	44 34 27 23 18	65 50 39 34 27 22 17	96 74 58 51 40 33 25 20	129 100 79 69 54 44 27 20 17	180 148 116 102 79 65 50 40 30 24 20 17	198 156 136 106 87 67 53 40 33 27 23 20	210 210 199 156 128 98 78 58 48 40 34 29	210 210 176 135 107 80 66 55 47 40	180 176 139 104 86 71 61 52	210 193 144 119 99 84 72	210 196 162 135 114 98	210 210 210 198 168 144	210 210 180
												K [%]						
	Pump Drive				0K40 0K75 1K50 2K20 3K00 4K00 5K50 7K50 11K0 15K0	167 295	118 209	148 258	124 216	148 207	118 165	122 161	121 159	123 161	115 153	112 162	116 154	116

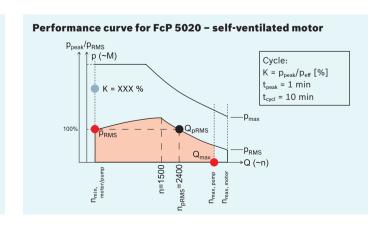
^{*} RMS pressure without consideration of the efficiency

Detailed component information

▶ Motors: see "Motors" starting on page 53

▶ Pumps: Data sheet RE 10213

► Controllers: Catalog R999000430



^{** 3,000} rpm

^{***} QpRMS is calculated with a speed of 2,100 rpm

FcP 5020 with PGF, MOT-FC forced-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX FcP 5020 WITH PGF

			ımps						Mo	tors			[kW] ,[h
		$n_{max} = 36$	600 U/mi	n				MOT-FC IC	416 / TEE	C (forced	ventilated)	P _{non}	[kW] m [h
Type	Size	p _{cont}	p _{max}	Q _{pRMS} ***	Q _{max}	1.5	2.2	3	4	5.5	7.5	11	15
		[bar]	[bar]	[l/min]	[l/min]	2.01	2.95	4.02	5.36	7.37	10.05	14.75	20.11
				-/ -	-/ -	4200	4000	4000	4000	4000	4000	3800	· 3800
									p _{RMS} *	[bar]		n _{max}	[rpm]
	2,8	210	250	4,1	10	210							
PGF1	3,2	210	250	4,6	11	194	210						
PG	4,1	210	250	5,9	14	152	210						
	5	180	210	7,3	18	124	180						
	006	210	250	9,4	23	96	140	193	210				
	008	210	250	12	29	76	111	153	199	210			
PGF2	011	210	250	16	39	57	83	114	149	206	210		
õ	013	210	250	19	47	47	69	94	123	170	210	040	
ш	016	210	250	23 27	57	39	57	79	102	141	192	210	
	019 022**	210 180	250 210	32	68 66	33 28	48 41	66 57	86 74	120 103	163 140	210	
	022	180	210	32	00	28	41	57	74	103	140	180	
									K I	[%]			
	Pump	Drive		EFC5610	1K50 2K20 3K00 4K00 5K50	118 165	122 161	121 159	123 161	115	112		
				Ш	7K50 11K0 15K0					153	112 162	116 154	116

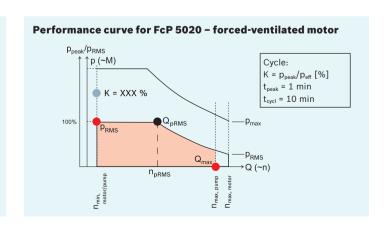
 $^{^{\}star}$ RMS pressure without consideration of the efficiency

Detailed component information

▶ Motors: see "Motors" starting on page 53

▶ ff Pumps: Data sheet RE 10213

▶ ff Controllers: Catalog R999000430



^{** 3,000} rpm

^{***} QpRMS is calculated with a speed of 1,450 rpm

FcP 5020 with PGH, MOT-FC self-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX FcP 5020 WITH PGH

			Pump:	5									ı	Motor	5				-	г		
			= 3000								мот	FC IC	411 /	TEFC	(self-	ventil	ated)			P _{nom}	[kW]	[hp]
Туре	Size			Q _{pRMS} *** [I/min]	Q _{max} [I/min]	1.1 1.5 4200	1.5 2.0 4200	2.2 3.0 4000	3 4.0 4000	4 5.4 4000	5.5 7.4 4000	7.5 10.1 4000				22 29.5 3800	30 40.2 3800	37 49.6 2800	45 60.3 2800		75 100.5 2800	
													PRN	_{//S} ** [b	arj					n _{max} [rpm]	
PGH2	005 006 008	315 315 315	350 350 350	11 14 17	15 19 24	65 54 41	87 73 54	128 106 80	176 147 110	229 191 143	315 264 198	315 269	315							max 2		1
РБНЗ	011 013 016	315 315 315	350 350 350	23 28 34	33 39 48			58 49 40	80 68 55	104 88 71	144 122 99	196 166 135	288 244 198	315 315 269	315							
PGH4	020 025 032 040 050	315 315 315 315 250	350 350 350 350 250	42 53 69 84 106	60 75 98 120 152	16	22 17	32 26 20 16	44 35 27 22 18	57 46 36 29 23	79 63 49 40 32	108 86 67 54 43	158 127 99 79 63	216 172 135 108 86	264 211 165 132 106	315 252 197 157 126	315 267 213 171	315 262 209	315 250			
PGH5	063 080 100 125 160 200 250	315 315 315 315 210 170 135	350 350 350 350 260 210 170	136 171 210 263 342 421 526	194 244 300 375 488 601 751					18	25 20 16	34 27 22 17	50 40 32 25 20 16	68 54 43 34 27 22 17	84 66 53 42 33 26 21	100 79 63 50 39 31 25	135 107 85 68 53 43 34	166 131 105 84 65 52 42	202 159 128 102 80 64 51	247 195 156 125 97 78 62	315 266 212 170 133 106 85	315 255 204 159 128 102
														K [%]								
	Pum	p Drive	е	EFC5610	1K50 2K20 3K00 4K00 5K50 7K50 11K0 15K0 18K5 22K0 30K0 37K0 45K0	148	118 165	122 161	121 159	123 161	115 153	112 162	116 154 187	116 140 161	115 132 179	113 152 184	113 136 165	110 133	110			

^{*} Flow limited by the maximum motor speed

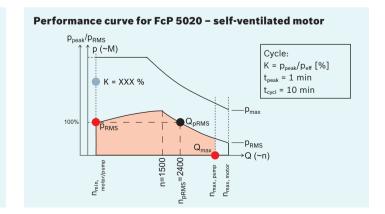
55K0

75K0 90K0

Detailed component information

- ▶ Motors: see "Motors" starting on page 53
- ▶ Pumps: Data sheets RE 10227, RE 10223
- Controllers: Catalog R999000430

Detailed explanation of the tables on page 9



*** QpRMS is calculated with a speed of 2,100 rpm

161 133 109

181 148 113

178

135

113

^{**} RMS pressure without consideration of the efficiency

FcP 5020 with PGH, MOT-FC forced-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX FcP 5020 WITH PGH

		ı	Pumps										Mot	ors							[hp]
		n _{max} =	= 3000	rpm						MC	T-FC	C 411	/ TEF	C (for	ced-ve	ntilate	ed)		P _{nom}	[kW]	
Type	Size	\mathbf{p}_{cont}	p _{max}	\mathbf{Q}_{pRMS}	Q _{max}	1.5	2.2	3	4	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
		[bar]	[bar]	[l/min]	[l/min]	2.0 4200	3.0 4000	4.0	5.4 4000	7.4 4000	10.1 4000	14.8 3800	20.1 3800	24.8 3800	29.5 3800	40.2 3800	49.6 2800	60.3 2800	73.8	100.5 • 2800	•120.6 2800
						4200	4000	4000	4000	4000	4000	3000	p _{RMS} **		3000	3000	2000	2000	2000	2000	_2000]
													PRMS	[Dai]					n _{max} [[rpm]	
H2	005	315	350	8	15	124	182	251	315	0.4.5											-
PG	006	315 315	350 350	9 12	19 24	104 78	152 114	209 157	272 204	315 283	315										
	011	315	350	16	33	10	83	114	149	206	280	315									
GH3	013	315	350	19	39		70	97	126	174	237	315									
Ь	016	315	350	23	48		57	79	102	141	192	283	315								
	020	315	350	29	60	31	46	63	82	113	154	226	308	315							
¥	025	315	350	37	75	25	36	50	65	90	123	181	246	302	315						
PGI	032	315	350	47	98	19	28	39	51	71	96	141	192	236	281	315	215				
"	040	315 250	350 250	58 74	120 152	16	23 18	31 25	41 33	57 45	77 62	113 90	154 123	188 151	225 180	305 244	315 250				
	063	315	350	94	194		10	20	<u>33</u>	36	49	72	98	120	143	193	237	289	315		
	080	315	350	118	244			16	20	28	38	57	77	94	112	152	187	228	278	315	
2	100	315	350	145	300				16	23	31	45	62	75	90	122	150	182	222	303	315
GH	125	315	350	182	375					18	25	36	49	60	72	98	120	146	178	243	292
٩	160	210	260	236	488						19	28	38	47	56	76	93	114	139	190	210
	200	170	210	291	601						15	23	31	38	45	61	75	91	111	152	170
	250	135	170	363	751							18	25	30	36	_49_	60	73	89	121	135
													K [%]							

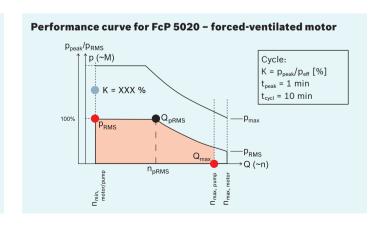
		TVOO
Pump Drive		2K20
		3K00
		4K00
		5K50
		7K50
	10	11K0
	EFC5610	15K0
	Ö	18K5
		22K0
		30K0
		37K0
		45K0
		55K0
		75K0

	1K50 2K20 3K00 4K00	118 165	122 161	121 159	123												
	5K50 7K50				161	115 153	112										
	11K0					133	162	116									
	15K0							154	116								
	18K5							187	140	115							
	22K0								161	132	113						
	30K0									179	152	113					
	37K0										184	136	110				
	45K0											165	133	110			
	55K0												161	133	109		
	75K0													181	148	113	
	90K0														178	135	113
S	peed					**	* QpRM	IS is ca	culated	with a	speed	of 1,450) rpm				

Flow limited by the maximum motor speed

Detailed component information

- ▶ Motors: see "Motors" starting on page 53
- Pumps: Data sheets RE 10227, RE 10223
- Controllers: Catalog R999000430



RMS pressure without consideration of the efficiency

FcP 5020 with A10VZO with two point displacement, self-ventilated

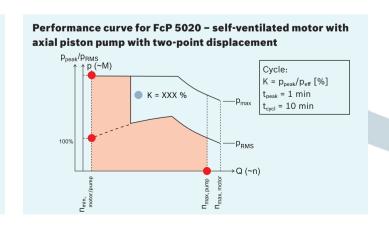
PRODUCT SELECTION GUIDE FOR SYTRONIX FcP 5020 WITH A10VZO

			Р	umps										Mot	tors							7
											M	OT-FC	IC 41	1 / TE	FC (s	elf-ve	ntilate	ed)		P _{nom}	[kW]	[hp]
Туре	Size		1	n _{max} [U/min]	Q _{pRMS} ** [I/min]	Q _{max} [l/min]	1.5 2.0 4200	2.2 3.0 4000	3 4.0 4000	4 5.4 4000	5.5 7.4 4000	7.5 10.1 4000	11 14.8 3800	15 20.1 3800	18.5 24.8 3800	22 29.5 3800	30 40.2 3800	37 49.6 2800	45 60.3 2800		75 100.5 2800	
														P _{RMS} *	[bar]					n _{max}	[rpm]	
A10VZO	010 018 028 045 071 100 140 180	280	315 315 315 315 315 315 315 315	3600 3300 3000 3000 2550 2300 2200 1800	15 26 41 65 103 145 203 261	36 59 84 135 181 230 308 324	59 35 22	87 51 33 20	120 70 45 28	156 91 58 36 23	215 126 81 50 32 23	250 171 110 68 43 31 22	251 162 101 64 45 32 25	280 220 137 87 62 44 34	269 168 106 75 54 42	280 200 126 90 64 50	271 171 122 87 68	280 210 150 107 83	256 182 130 101	280 222 159 124	280 217 169	260 202
														Κ[%]							
	Pump	p Driv	e	EFC!	5610	1K50 2K20 3K00 4K00 5K50 7K50 11K0 15K0 18K5 22K0 30K0 37K0 45K0 55K0 75K0 90K0	118 165	122 161	121 159	123 161	115 153	112 162	116 154 187	116 140 161	115 132 179	113 152 184	113 136 165	110 133 161	110 133 181	109 148 178	113 135	113

^{*} RMS pressure without consideration of the efficiency

Detailed component information

- ▶ Motors: see "Motors" starting on page 53
- ▶ Pumps: Data sheet RE 91485
- Controllers: Catalog R999000430



^{**} QpRMS is calculated with a speed of 1,450 rpm

DRn 5020

Features

- ► Nominal power up to 160 kW (200 hp)
- ► Easy and powerful solution for energy-saving pressure control systems
- ▶ 1-quadrant operation
- ► Safety technology STO (Safe Torque Off)
- ► Motor-auto tuning

Components

- ▶ Pre-configured motor-pump combinations consisting of
 - MOT-FC motor, self-ventilated
 - Pump of type A10VZO-DR or A4VSO-DR
 - Standard coupling elements
- ► Frequency converter Rexroth EFC 5610

Applications

► The DRn system is basically used for pressure control systems with higher performance, e.g. for press lines, metallurgy, wood working or central hydraulics for several machines







Hydraulic Gear

The use of axial piston pumps with stepless adjustment enables downsizing of the drive system



Pumpenschutzfunktion

A unique pump guard function has been integrated in all DRn systems extending the life cycle and preventing machine standstill



Multi-Ethernet

Support of standard communication protocols provides flexibility for the integration into a multitude of system topologies



Retrofit

Existing pump systems can be converted for energy efficient and noise-optimized operation with minimum effort

DRn 5020 with A10VZO

PRODUCT SELECTION GUIDE FOR SYTRONIX DRn 5020 WITH A10VZO

			Pum	ıps										Motors	5						75. 3
											МО	T-FC IO	C 411 /	TEFC	(self-v	entila ¹	ted)		P _{nom}	[kW]	[hp]
Туре	Size		p _{max} [bar]	n _{max} [U/ min]	Q _{pRMS} [I/ min]	Q _{max} [I/ min]	5.4 4000	5.5 7.4 4000	7.5 10.1 4000	11 14.8 3800	15 20.1 3800	18.5 24.8 3800	22 29.5 3800	30 40.2 3800	37 49.6 2800	45 60.3 2800	55 73.8 2800	75 100.5 2800	120.6	110 148.5 •2500	132 177.0 2500
													p	_{RMS} * [ba	ır]				n _{max}	[rpm]	
A10/VZO	010 018 028 045 071 100 140 180	250 280 280 280 280 280 280 280 280	280 315 315 315 315 315 315 315	3600 3300 3000 3000 2550 2300 2200 1800	15 26 41 65 103 145 203 261	37 59 84 135 181 230 308 324	156 91 58 36 23	215 126 81 50 32 23	250 171 110 68 43 31 22	251 162 101 64 45 32 25	280 220 137 87 62 44 34	269 168 106 75 54 42	280 200 126 90 64 50	271 171 122 87 68	280 210 150 107 83	256 182 130 101	280 222 159 124	280 217 169	260 202	280 246	280
														K [%]							
				FEC 5610		4K00 5K50 7K50 11K0 15K0 12K0 30K0 37K0 45K0 55K0 75K0 90K0 110K0 132K0 160K0	123 161	115 153	112 162	116 154 187	116 140 161	115 132 179	113 152 184	113 136 165	110 133 161	110 133 181	109 148 178	113 135 163	113 136 162	111 132 159	111 133

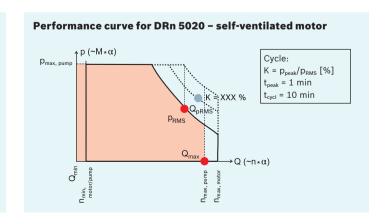
^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 91485

Pump Drive: Catalogs R999000019, R999000242



^{**} QpRMS is calculated with a speed of 1,450 rpm. With lower pump speed, however, the maximum speed serves as calculation basis

DRn 5020 with A4VSO

PRODUCT SELECTION GUIDE FOR SYTRONIX DRn 5020 WITH A4VSO

			Pum	ıps								Motors					F1 1
										MOT-FC	IC 411	/ TEFC	(self-ver	ntilated)	P _{nom}	[kW] m	[hp]
Type	Size	p _{cont}	p _{max}	n _{max}	Q _{pRMS} **	Q _{max}	18.5	22	30	37	45	55	75	90	110	132	160
		[bar]	[bar]	[U/	[I/min]	[l/min]	24.8	29.5	40.2	49.6	60.32	73.7	100.5	120.6	147.5	176.9	214.5
				min]			3800	3800	3800	2800	2800	2800	2800	2800	2500	2500	2500
											р	_{RMS} * [ba	r]		n _{max} [[rpm]	
A4VSO	040 071 125 180 250 355 500	350 350 350 350 350 370 350	400 400 400 400 400 400 400 400	2600 2200 1800 1800 1900 1700 1500	58 103 181 261 363 515 725	104 156 225 324 475 603 750	188 106 60	225 127 72	305 172 98 68	350 211 120 83 60	257 146 101 73 51	313 178 124 89 63	350 243 169 121 85 61	292 202 146 103 73	350 246 177 125 89	297 214 150 107	350 259 182 129
												K [%]					
	Pu	mp Dri	ive		EFC5610	18K5 22K0 30K0 37K0 45K0 55K0 75K0 90K0 110K0 132K0 160K0	115 132 179	113 152 184	113 136 165	110 133 161	110 133 181	109 148 178	113 135 163	113 136 162	111 132 159	111 133	111

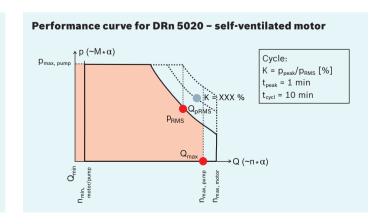
^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 9250

Pump Drive: Catalogs R999000019, R999000242



^{**} Q_{PRMS} is calculated with a speed of 1,450 rpm. With lower pump speed, however, the maximum speed serves as calculation basis

Sytronix for p/Q control SY(H)DFEn

In many systems and machines in the higher performance range, p/Q control systems are used in order to transform the installed motor power as required, e.g. in fast forward movements or in powerful pressing processes. In this connection, the variable displacement pump takes over the function of a gear. SY(H)DFEn is a variable-speed system in which the energy-saving variable displacement pumps are combined with a variable-speed drive.

Sytronix SY(H)DFEn systems comprise one electro-hydraulically controlled axial piston pump with a speed-variable asynchronous motor.

Pump drives SY(H)DFEn are besed on the proven SY(H)DFE system for pressure and flow control of pumps.

Using industry standard inverter duty motors, up to 315 kW (420 hp), results in a higher price/performance ratio and higher performance capabilities.



p/Q control systems Sytronix SY(H)DFEn

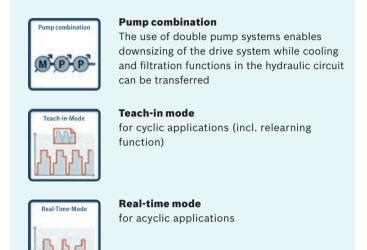
Sytronix SY(H)DFEn systems

- Reduction of installed power by speed and flow control
- ► Easy retrofit for power units with variable displacement pumps (refer to RE30637)
- High performance capability
- ► Support of multi-actuator systems

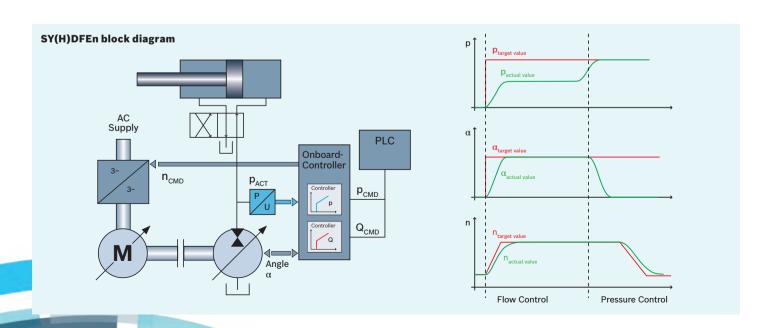
Function

A SY(H)DFEn type system utilizes an electro-hydraulically controlled axial piston pump to control the pump's frequency converter drive. Identical mechanical interfaces permit cost-effective retrofitting, e.g. of a SY(H)DFEn – as a replacement for a SY(H)DFEE/SY(H)DFEC by simply exchanging the integrated pump valve electronics.

The control system is available for A10 and A4 pump types and can thus be used for a wide variety of applications. When using the **"teach-in" version**, the machine cycle pressure and flow profile is stored in the SY(H)DFEn control electronics. This allows the SY(H)DFEn system to accelerate the electric motor according to the required flow.



In systems operating without a predictable operating cycle, such as applications in the wood and metallurgy area, a "Real-time mode" can be used. The SY(H)DFEn controller calculates an optimal combination of motor speed and pump swivel angle to maximize energy savings.



SY(H)DFEn

Features

- ► Nominal power up to 315 kW (420 hp)
- ► Suitable for pressure and flow control in open hydraulic systems with one or more hydraulic actuators
- ► 2-quadrant operation

Components

- ► Pre-configured motor-pump system combinations consisting of
 - MOT-FC motor, self-ventilated
 - Pump system of type SYDFEn, SYHDFEn
 - Standard coupling elements
- ► EFC 5610, IndraDrive (HCS) controller with basis or advanced control part

Applications

Covering a power range up to 315 kW (420 hp), the systems are particularly suited for use in harsh industrial environments, such as press lines, plastics machines, wood and metal industries.

Thanks to different through-drive versions, several pumps can be connected. In this way, users can combine the pumps from the broad Rexroth portfolio in almost any way. This allows for direct energy coupling and mechanical feedback via the pump shaft. No drive system with power recovery is required.





Energy monitoring

Enhanced energy monitoring functions lead to energy-optimized systems



Power limitation

Power limitation is application-specifically adjustable



Multi-Ethernet

Support of standard communication protocols provides flexibility for the integration into a multitude of system topologies

SYDFEn (A10VSO)

PRODUCT SELECTION GUIDE FOR SYTRONIX SYDFEn (A10VSO)

									ı	Motors	;										
			Pu	mps						MO	r-FC IC	411 /	TEFC	(self-	/entila	ited)			P _{nom}	[kW]	[hp]
Type	Size	p _{cont}	p _{max}	n _{max}	Q _{pRMSf} **	Q _{max}	4	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90 '	110	132
. ,	0.20				[l/min]		5.4	7.4	10.1	14.8	20.1	24.8	29.5	40.2	49.6	60.3	73.8	100.5	120.6		
			-			-	4000	4000	4000	3800	3800	3800	3800	3800	2800	2800	2800	2800	2800	2500	2500
													p	_{MS} * [ba	r]				n _{max} [rnml	
	018	280	315	3300	26	59	91	126	171	251	280		•		-				''max L	, b]	
_	028	280	315	3000	41	84	58	81	110	162	220	269	280								
A10VSO	045	280	315	3000	65	135	36	50	68	101	137	168	200	271	280						
§	071	280	315 315	2550 2300	103	181 230	23	32 23	43 31	64	87	106	126	171 122	210 150	256 182	280 222	200			
4	100 140	280 280	315	2200	145 203	308		23	22	45 32	62 44	75 54	90 64	122 87	107	130	159	280 217	260	280	
	180	280	315	1800	261	324				25	34	42	50	68	83	101	124	169	202	246	280
														K [%]							
					4K	00	123														
					5K		161	115													
					7K			153	112	440											
					11 15				162	116 154	116										
		0			18					187	140	115									
		203			22						161	132	113								
		SYDFEn 5020		C5610	30 37							179	152 184	113 136	110						
		DF	EFC	2010	45								104	165	133	110					
	ō	SΥ			55	K0								100	161	133	109				
					75											181	148	113	440		
	<u>d</u>				90 11												178	135 163	113 136	111	
	Pump Drive				13													100	162	132	111
	-				16		1.10	105												159	133
		_	HCS	01.1E	-W0 -W0		146	105 191	140	100											
		020	HCS	02.1E	-W0				187	133	100										
		SYDFEn 7020			-W0 -W0						161	132	113 183	135	100						
		Ē			-wo								103	176	109 142	117					
		Ϋ́	HCS	603.1E	-WO									110	172	179	146	112			
		S			-WO												167	127	106		
	, o			-W0	350												154	128	105		

^{*} RMS pressure without consideration of the efficiency

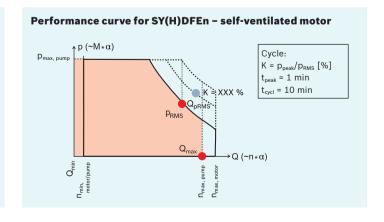
Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 30030 (size 18 and 28) and $\,$

RE 30630 (size 45 to 180)

Pump drive: Cataologs R999000019, R999000242



^{**} QpRMS is calculated with a speed of 1,450 rpm

SY(H)DFEn (A4VSO)

PRODUCT SELECTION GUIDE FOR SYTRONIX SY(H)DFEN (A4VSO)

			Pı	ımps									Мо	tors			ſ			1
										N	1OT-F	C IC 4:	L1 / TE	FC (s	elf-ven	tilate	d)	P _{nom} [kW]	[hp]
Type	Size	p _{cont} [bar]	p _{max} [bar]	n _{max} [U/min]	Q _{pRMS} ** [I/min]	Q _{max} [l/min]	18.5 24.8 3800	22 29.5 3800	30 40.2 3800	37 49.6 2800	45 60.3 2800	55 73.7 2800	75 101 2800	90 121 2800	110 147 2500	132 177 2500	160 214 2500	200 268 2500	335	
												-	p _{RMS} *	[bar]				n _{max} [rpml]
A4VSO	125 180 250 355	350 350 350 370	400 400 400 400	1800 1800 1900 1700	181 261 363 515	225 324 475 603	60	72	98 68	120 83 60	146 101 73 51	178 124 89 63	243 169 121 85	292 202 146 103	350 246 177 125	297 214 150	350 259 182	323 227	350 285	358
													K [[%]						
	Drive	DFEn 5020	EF	C5610	22 30 37 45 55 75 90 11	K5 K0 K0 K0 K0 K0 K0 K0 OK	115 132 179	113 152 184	113 136 165	110 133 161	110 133 181	119 148 178	113 135 163 195	113 136 162	111 132 159	111 133	111			
,	Pump Drive	7020	НС	S03.1E	-W0 -W0 -W0 -W0	150 210 280 350	132	113 183	135 176	109 142	117 179	146 167	112 127 154	106 128	105					
		DFEn		Drive ML MU05	-W0 -W0 -W0 -W0	660 820								196	160	134 172	112 144 179	115 144 181	116 146 183	166 145

^{*} RMS pressure without consideration of the efficiency

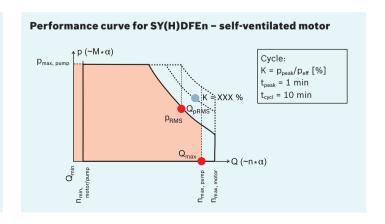
Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 30035

Pump Drive: Kataloge R999000019, R999000242

Detailed explanation of the tables on page 9



^{**} QpRMS is calculated with a speed of 1,450 rpm

Sytronix for p/Q, F/x axis control SvP 7020*

The new control section generation of SvP 7020 opens up new possibilities for Sytronix such as Industry 4.0, Open Core Engineering and remote maintenance. Utilize the advantages of these customized, compact solutions which can be easily installed and commissioned: In this way, you not only reduce noise in the smallest spaces but also achieve higher dynamics with up to 80 % energy saving.

SvP-System

Sytronix type SvP (**s**ervo-**v**ariable **p**ump drive) 7020 drive systems consist of a motor-pump unit driven by a synchronous servo motor with permanent magnet and servo control. In the Sytronix product family, Sytronix SvP offers the highest dynamic performance and closed-loop accuracy as well as the broadest range of functionalities: from pressure control and alternating pressure/flow control to the alternating position and force control.

The SvP 7020 system can be configured for required communication interfaces by exchanging the CSH control part. The command and actual values for pressure, flow and position can be adjusted and monitored by a superior machine control using either an analog interface or an industry standard bus interface, thus providing an easy and flexible integration into machine control systems.

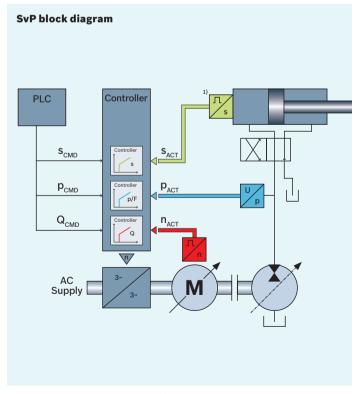
Functionality

Using an internal gear pump of type PGH, the required flow is directly regulated by the motor speed. The pumps are optimized for variable-speed operation and achieve a high overall efficiency due to low leakage, and operate with minimum noise development.

In operation, sensors measure pressure, actuator position** and the servo motor speed. These values are used by the servo control. The command values which are set by the machine control are compared by the IndraDrive according to the system requirements with the setting of the pump drive speed.

Decisive advantages of the SvP system:

- High efficiency servo motors with versions for a standardized and direct assembly of pumps
- ► High dynamics and closed-loop accuracy
- ▶ Broad range of control functions



- * p/Q: Pressure-/Flow rate control, f/X: Force-/Position-control
- ** Only for systems with Position Force Control (PFC)

SvP 7020

Features

- ► Nominal power up to 80 kW (100 hp)
- ► Maximum system pressure with PGH pump up to 350 bar, with A10 up to 315 bar
- Suitable for axis control in open and closed hydraulic systems
- ▶ 2- or 4-quadrant operation

Components

- Motor-pump unit MPA01 or MPA02 (direct coupling) or motor-pump assemblies with standard coupling consisting of
 - MSK or MS2N motor, air- or liquid-cooled
 - Internal gear pump type PGH
 - Standard coupling elements
- ► IndraDrive (HCS or HMS) controller with basis or advanced control part
- ► Individually configured motor-pump units of servo motors and pumps such as PGH, A10, A4

Application

- ► The SvP 7020 offers performance up to 80 kW (100 hp) and is ideal in the following fields of application:
 - Injection molding machines
 - Die casting machines
 - Press lines
- ► The controller is optimized for Sytronix applications and compensates for the characteristics of hydraulic systems to provide optimal dynamics and accuracy





Energy monitoring

Enhanced energy monitoring functions lead to energy-optimized systems



Condition monitoring

Connection of condition monitoring and predictive maintenance ODiN



Pump guard function

A unique pump guard function has been integrated in all SvP systems extending the life cycle and preventing machine standstill



Multi Ethernet

Support of standard communication protocols provides flexibility for the integration into a multitude of system topologies



SvP 7020 with PGH, MS2N/MSK forced-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 7020 WITH PGH

		Pun	nps						N	Motors (f	forced-ve	entilated	l)			
		$n_{max} = 30$	00 rpm				MS2N07	,		MS2	2N10			MSK	(133	
						COBN	DOBN	EOBN	COBN	DOBN	EOBN	FOBN	B-0202	C-0202	D-0202	E-0202
Type	Size	p _{cont}	p _{max}	Q _{max}	Vg	19.8	35.5	49.5	43.2	82.4	119.0	142.0	152.0	• 204.0	263.0	293.0
		[bar]	[bar]	[l/min]	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	320.0	425.0	520.0	630.7
										p	_{RMS} * [baı	.]	N	1 _{cont} [Nm]	M _{max}	[Nm]
	005	315	350	15	5.2	239	315									
PGH2	006	315	350	18	6.5	191	315									
	008	315 315	350 350	24 33	8.2	125 113	272 203	315 283	247	315						
PGH3	013	315	350	39	13.3	94	168	234	204	315						
	016	315	350	48	16.0	78	139	194	170	315						
	020	315	350	60	20.1	62	111	155	135	258	315					
DOLL4	025	315	350	75	25.3	49	88	123	107	205	296	315	315	045		
PGH4	032	315 315	350 350	100 120	32.7 40.1	38 31	68 56	95 78	83 68	158 129	229 186	273 222	292 238	315 315		
	050	250	310	150	50.7	25	44	61	54	102	147	176	236 188	250		
	063	210	250	190	65.5	19	34	47	41	79	114	136	146	196	210	
	063	315	350	190	64.7				42	80	116	138	148	198	255	285
	080	315	350	240	81.4				33	64	92	110	117	157	203	226
PGH5	100 125	315	350	300	100.2 125.3				27	52	75 60	89 71	95 76	128 102	165	184
PGH5	160	315 210	350 260	375 480	162.8				22 17	41 32	60 46	71 55	76 59	79	132 102	147 113
	200	170	210	600	200.4				11	26	37	45	48	64	82	92
	250	135	170	750	250.5					21	30	36	38	51	66	73
											K [%]					
			-W0018	18.0	7.6	114										
		HCS01.1E	-W0028	28.5	11.5	166										
	7020 Compact		-W0054	54.0	21.0	196	176	135	130							
	l m	HCS02.1E	-W0028 -W0054	28.5 54.0	11.5 20.6	172	109 174	133	128							
	Col	HC302.1E	-W0034	70.8	28.0		222	133 174	158	99						
	50 (-W0070	70.0	45.0		225	224	163	127	102		103		-	
O	202		-W0100	100.0	73.0			241		161	134	96	138	111	91	
.≧	SvP	HCS03.1E	-W0150	150.0	95.0					172	177	134	188	155	128	115
0	S	110000.12	-W0210	210.0	145.0						197	185	211	208	175	166
Pump Drive			-W0280 -W0350	280.0 350.0	165.0 200.0							202			191 198	186 213
P			-W0330	20.0	12.1	148	-						-	-	190	213
	7020 Modular		-W0026	36.0	21.3	196	155	118	116							
	 od		-W0054	54.0	35.0		225	187	163	106						
	Z C	HMS01.1N	-W0070	70.7	42.4			210		119	95					
	02(-W0110	110.0	68.5			241		165	138	100	143	115	100	110
	1/ 0		-W0150 -W0210	150.0 210.0	99.7 150.7					172	180	138 184	193	159 208	132 174	119 165
	SvP		-W0210									197		200	174	191
			******	1 300.0	100.1							101			100	TOT

^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019

Detailed explanation of the tables on page 9

Performance curve for SvP 7020 - forced-ventilated motor Cycle: $K = p_{peak}/p_{RMS} [\%]$ $t_{peak} = 2 s$ t_{cycl} = 20 s **Explanation at page 10**

SvP 7020 with A10VZO MS2N/ MSK forced-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 7020 WITH A10VZO

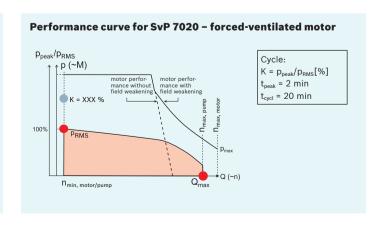
		Pun	nps						N	/lotors (f	orced-ve	entilated)			
		n _{max} = 30	000 rpm				MS2N07			MS2	N10			MSK	(133	
						COBN	D0BN	E0BN	COBN	DOBN	E0BN	FOBN	B-0202	C-0202	D-0202	E-0202
Type	Size	p _{cont}	p _{max}	Q _{max}	Vg	19.8	35.5	49.5	43.2	82.4	119.0	142.0	152.0	†204.0	263.0	293.0
		[bar]	[bar]	[l/min]	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	320.0	425.0	520.0	630.7
										р	_{RMS} * [bar	-]	N	/I _{cont} [Nm]	M _{max}	[Nm]
02/	010 018 028 045	250 315 315 315 315	250 280 280 280	900 1039 945 945	10.5 18.0 28.0 45.0	118 69 44 28	212 124 80 50	173 111 69	151 97 60	288 185 115	267 166	198	212	285		
A10VZO	071 100 140 180	280 280 280 280	280 280 280 280	714 644 616 504	71.1 100.0 140.0 180.0	17	31 22 16	44 31 22 17	38 27 19 15	73 52 37 29	105 75 53 42	125 89 64 50	134 96 68 53	180 128 92 71	232 165 118 92	259 184 131 102
											K [%]					
	t	HCS01.1E	-W0018 -W0028 -W0054	18.0 28.5 54.0	7.6 11.5 21.0	114 166 196	176	135	130							
	Compact	HCS02.1E	-W0028 -W0054 -W0070	28.5 54.0 70.8	11.5 20.6 28.0	172	109 174 222	133 174	128 158	99						
Pump Drive	SvP 7020	HCS03.1E	-W0070 -W0100 -W0150 -W0210 -W0280 -W0350	70.0 100.0 150.0 210.0 280.0 350.0	45.0 73.0 95.0 145.0 165.0 200.0		225	224 241	163	127 161 172	102 134 177 197	96 134 185 202	103 138 188 211	111 155 208	91 128 175 191 198	115 166 186 213
ď	SvP 7020 Modular	HMS01.1N	-W0020 -W0036 -W0054 -W0070 -W0110 -W0150 -W0210 -W0300	20.0 36.0 54.0 70.7 110.0 150.0 210.0 300.0	12.1 21.3 35.0 42.4 68.5 99.7 150.7 150.1	148 196	155 225	118 187 210 241	116 163	106 119 165 172	95 138 180	100 138 184 197	143 193	115 159 208	132 174 198	119 165 191

^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019



SvP 7020 with PGH, MS2N/ MSK liquid-cooled

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 7020 WITH PGH

		Pum	ps							Mo	tors (liq	uid-cool	ed)				
		n _{max} = 300	00 rpm				MS2N07	7			MS2N10)			MSF	(133	
						COBN	DOBN	EOBN	COBN	DOBN	EOBN	FOEN	F0CN	B-0203	C-0203	D-0203	E-0203
Туре	Size	\mathbf{p}_{cont}	p _{max}	Q _{max}	Vg	26.6	55.0	83.0	51.7	107.5	162.0	136.0	181.0	162.0	232.5	290.0	342.0
		[bar]	[bar]	[1/	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	287.0	300.0	400.0	500.0 _f	583.0
				min]							p _{RMS} *	[bar]		M _{co}	_{nt} [Nm]	M _{max} [Nm]
	005	315	350	15	5.2	315											
PGH2	006	315	350	18	6.5	257	315										
	800	315	350	24	8.2	204	315										
	011	315	350	33	11.0	152	314	315	295	315							
PGH3	013	315	350	39	13.3	126	260	315	244	315							
	016	315	350	48	16.0	104	216	315	203	315							
	020	315	350	60 75	20.1	83 66	172	259	162	315 267	315						
PGH4	025	315 315	350 350	100	32.7	51	137 106	206 159	128 99	207	315	261	315	311	315		
РСП4	040	315	350	120	40.1	42	86	139	81	168	254	213	284	254	315		
	050	250	250	150	50.7	33	68	103	64	133	201	169	224	201	250		
	063	210	250	190	65.5	26	53	80	50	103	155	130	174	155	210		
	063	315	350	190	64.7			- 00	50	104	157	132	176	157	226	282	315
	080	315	350	240	81.4				40	83	125	105	140	125	179	224	264
	100	315	350	300	100.2				32	67	102	85	113	102	146	182	214
PGH5	125	315	350	375	125.3				26	54	81	68	91	81	117	145	171
	160	210	260	480	162.8				20	41	63	52	70	63	90	112	132
	200	170	210	600	200.4				16	34	51	43	57	51	73	91	107
	250	135	170	750	250.5					27	41	34	45	41	58	73	86
											κ[[%]					

											Κ[%]					
	بب	HCS01.1E	-W0028 -W0054	28.5 54.0	11.5 21.0	122 146	113		108								
	Compact	HCS02.1E	-W0028 -W0054 -W0070	28.5 54.0 70.8	11.5 20.6 28.0	127	112 143	105	107 132								
Pump Drive	SvP 7020 C	HCS03.1E	-W0070 -W0100 -W0150 -W0210 -W0280 -W0350	70.0 100.0 150.0 210.0 280.0	45.0 73.0 95.0 145.0		145	134 144	136	97 123 132	98 130 144	100 139 192 211	106 145 159	96 129 176 198	97 136 183	116 159 165 172	98 142 153 169
Pu	SvP 7020 Modular	HMS01.1N	-W0020 -W0036 -W0054 -W0070 -W0110 -W0150 -W0210 -W0300	70.7 110.0 150.0 210.0		108 146	100 145	112 126 144	97 136	91 127 132	102 132	104 143 192	109 145 155	134 181	101 140 183	119 158 179	102 141 164

^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019

Detailed explanation of the tables on page 9

Performance curve for SvP 7020 – liquid-cooled motor $Cycle: K = p_{peak}/p_{RMS} [\%]$ $t_{peak} = 2 \text{ s}$ $t_{cycl} = 20 \text{ s}$ Explanation at page 10

SvP 7020 with A10VZO, MS2N/ MSK liquid-cooled

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 7020 WITH A10VZO

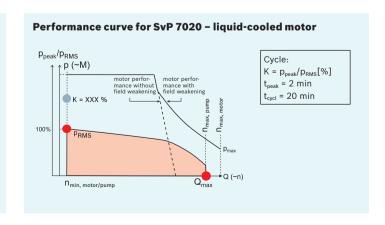
			Pumps								Motors	(liquid-	cooled)				
		n_{max}	= 3000	rpm				MS2N07	,		MS2	N10			MSI	K133	
							COBN	DOBN	EOBN	C0BN	D0BN	EOBN	FOBN	B-0202	C-0202	D-0202	E-0202
Type	Size	p _{cont}	p _{max}	n _{max}	Q _{max}	Vg	26.6	55.0	83.0	51.7	107.5	162.0	181.0	162.0	232.5	290.0	342.0
		[bar]	[bar]	[1/	[l/min]	[ccm]	38.8	7.7	119.5	76.8	155.0	234.0	287.0	300.0	400.0	500.0	683.7
				min]							р	_{RMS} * [ba	r]	М	cont [Nm]	M _{max}	[Nm]
A10VZO	010 018 028 045 071 100 140 180	250 315 315 315 280 280 280 280	250 280 280 280 280 280 280 280 280	3600 3300 3000 3000 2550 2300 2200 1800	37 59 84 135 181 230 308 324	10.5 18.0 28.0 45.0 71.1 100.0 140.0 180.0	159 93 60 37 24 17	192 123 77 49 35 25	290 186 116 73 52 37 29	180 116 72 46 32 23 18	241 150 95 68 48 38	226 143 102 73 57	253 160 114 81 63	226 143 102 73 57	205 146 104 81	256 182 130 101	215 153 119
												K [%]					
		HCS01.1E		028	28.5	11.5	122										
	Compact			054	54.0 28.5	21.0	146 127	113		108							
	l du	HCS02.1E		054	54.0	20.6	121	112		107							
	20.			070	70.8	28.0		143	105	132							
	0			070	70.0	45.0		145	134	136	97			96			
a	7020			100 150	100.0 150.0	73.0 95.0			144		123 132	98 130	106	129 176	97 136	116	98
.≧	SvP	HCS03.1E		210	210.0	145.0					132	144	145	176	183	159	142
٥	Š			280	280.0	165.0						144	159	130	100	165	153
Pump Drive				350	350.0	200.0							100			172	169
P	ar		-WO	020	20.0	12.1	108										
	글			036	36.0	21.3	146	100		97							
	l ŏ			054	54.0	35.0		145	112	136							
	2	HMS01.1N		070	70.7	42.4			126		91						
	7020 Modular			110	110.0	68.5			144		127	102		134	101		
	2			150	150.0	99.7					132	132	109	181	140	119	102
	SvP		1	210	210.0	150.7							145		183	158	141
	(1)		- vv C	300	300.0	150.1							155			179	164

^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019



Sytronix for p/Q, F/x axis control SvP 5020*

The inexpensive pump control EFC 5610 of the SvP 5020 opens up new possibilities for Sytronix such as Industry 4.0 und the connection of condition monitoring and predictive maintenance ODiN. Utilize the advantages of these customized, compact solutions which can be easily installed and commissioned: In this way, you not only reduce noise in the smallest spaces but also achieve higher dynamics with up to 80 % energy saving.

SvP system

Sytronix type SvP (**s**ervo-**v**ariable **p**ump drive) 5020 drive systems consist of a motor-pump unit driven by a synchronous servo motor with permanent magnet and servo control. In the Sytronix product family, Sytronix SvP 5020 offers a middle dynamic performance and closed-loop accuracy as well as a wide range of functionalities: from pressure control to alternating pressure/flow control.

The SvP 5020 system can be configured by optional communication modules for required communication interfaces. The command and actual values for pressure and flow can be adjusted and monitored by a superior machine control using either an analog interface or an industry standard bus interface, thus providing an easy and flexible integration into machine control systems.

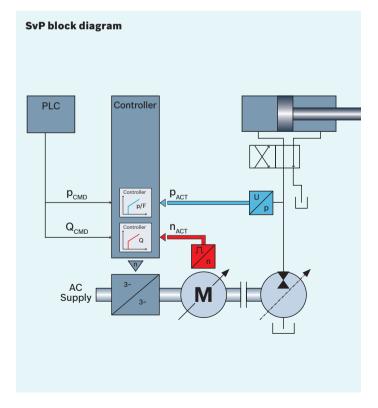
Functionality

Using an internal gear pump of type PGH, the required flow is directly regulated by the motor speed. The pumps are optimized for variable-speed operation and achieve a high overall efficiency due to low leakage, and operate with minimum noise development.

In operation, sensors measure pressure, actuator position** and the servo motor speed. These values are used by the servo control. The command values which are set by the machine control are compared by the IndraDrive according to the system requirements with the setting of the pump drive speed.

Decisive advantages of the SvP system:

- High efficiency servo motors with versions for a standardized and direct assembly of pumps
- ► High dynamics and closed-loop accuracy
- ▶ Broad range of control functions



* p/Q: Pressure-/Flow rate control

SvP 5020

Features

- ► Nominal power up to 65 kW (87 hp)
- ► Maximum system pressure with PGH pump up to 350 bar, with A10 up to 315 bar
- Suitable for axis control in open and closed hydraulic systems
- ▶ 2-quadrant operation

Components

- Motor-pump unit MPA01 or MPA02 (direct coupling) or motor-pump assemblies with standard coupling consisting of
 - MSK or MS2N motor, air- or liquid-cooled
 - Internal gear pump type PGH
 - Standard coupling elements
- ► Pump control EFC 5610 with optional communication modules
- ► Individually configured motor-pump units of servo motors and pumps such as PGH, A10, A4

Application

- ► The SvP 5020 offers performance up to 65 kW (87 hp) and is ideal in the following fields of application:
 - Injection molding machines
 - Die casting machines
 - Press lines
- ► The controller is optimized for Sytronix applications and compensates for the characteristics of hydraulic systems to provide optimal dynamics and accuracy





Energy monitoring

Enhanced energy monitoring functions lead to energy-optimized systems



Condition monitoring

Enhanced monitoring functions for increased system availability



Pump guard function

A unique pump guard function has been integrated in all SvP systems extending the life cycle and preventing machine standstill



Multi-Ethernet

Support of standard communication protocols provides flexibility for the integration into a multitude of system topologies

SvP 5020 with PGH, MS2N/ MSK forced-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 5020 WITH PGH

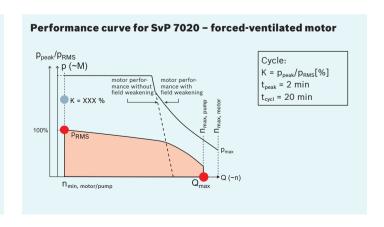
		Pum	ps						N	Motors (1	orced-ve	entilated)			
		$n_{max} = 300$	00 rpm				MS2N07			MS2	N10			MSk	(133	
						COBN	DOBN	EOBN	COBN	DOBN	EOBN	FOBN	B-0202	C-0202	D-0202	E-0202
Type	Size	p _{cont}	p _{max}	Q _{max}	Vg	19.8	35.5	49.5	43.2	82.4	119.0	142.0	152.0	204.0	263.0	293.0
		[bar]	[bar]	[l/min]	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	320.0	425.0	520.0	630.7
										р	_{RMS} * [baı	r]		4 [5]		[N]
	005	315	350	15	5.2	239	315							√ _{cont} [Nm]	IVI _{max}	[Nm]
PGH2	006	315	350	18	6.5	191	315									
	800	315	350	24	8.2	125	272	315								
	011	315	350	33	11.0	113	203	283	247	315						
PGH3	013	315	350	39	13.3	94	168	234	204	315						
	016	315	350	48	16.0	78	139	194	170	315						
	020	315	350	60	20.1	62	111	155	135	258	315					
	025	315	350	75	25,3	49	88	123	107	205	296	315	315			
PGH4	032	315	350	100	32.7	38	68	95	83	158	229	273	292	315		
	040	315	350	120	40.1	31	56	78	68	129	186	222	238	315		
	050	250	310	150	50.7	25	44	61	54	102	147	176	188	250		
	063	210	250	190	65.5	19	34	47	41	79	114	136	146	196	210	- 005
	063	315	350	190	64.7				42	80	116	138	148	198	255	285
	080 100	315 315	350 350	240 300	81.4 100.2				33 27	64 52	92 75	110	117	157 128	203 165	226
PGH5	125	315	350	375	125.3				22	52 41	75 60	89 71	95 76	102	132	184 147
Рипо	160	210	260	480	162.8				22 17	32	46	55	76 59	79	102	113
	200	170	210	600	200.4				17	32 26	37	45	48	64	82	92
	250	135	170	750	250.5					21	30	36	38	51	66	73
	200	100	110	100	200.0							- 00			- 00	
											K [%]					
			-11K0	43.7	24.3				97							
			-15K0	58.3	32.4				129							
Q	2		-18K5	70.6	39.2				156	82						
:			-22K0	81.0	45.0				179	94						
	1	EFC5610	-30K0	109.4	60.8					127	97		97	0.4		
Pump Drive			-37K0	132.7	73.7					154	117	00	117	91	00	
P	3		-45K0	160.2	89.0						141	93	141	110	89	0.4
			-55K0	194.4	108.0						172	113	171	133	108	94
			-75K0	264.6	147.0							153		181	147	128
			-90K0	316.8	176.0							183			176	153

^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019



SvP 5020 with A10VZO, MS2N/ MSK forced-ventilated

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 5020 WITH A10VZO FORCED-VENTILATED

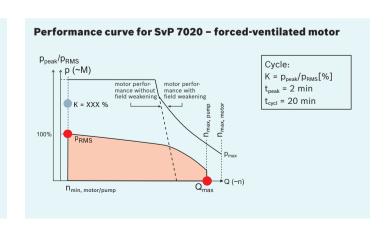
			Pump	s						r	Motors (forced-	ventilat	ed)			
		n _{ma}	_x = 3000) rpm				MS2N07	7		MS2	N10			MSK	133	
							COBN	DOBN	EOBN	COBN	DOBN	EOBN	FOBN	B-0202	C-0202	D-0202	E-0202
Туре	Size	\mathbf{p}_{cont}	p _{max}	n _{max}	Q _{max}	Vg	19.8	35.5	49.5	43.2	82.4	119.0	142.0	152.0	204.0	263.0	293.0
		[bar]	[bar]	[1/min]	[I/min]	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	320.0	42.0	520.0	630.7
											ı	p _{RMS} * [ba	ar]	М	_{cont} [Nm]	M _{max} [[Nm]
	010 018	250 315	250 280	3600 3300	900 1039	10.5 18.0	118 69	212 124	173	151	200						
	018	315	280	3000	945	28.0	44	80	111	151 97	288 185	267					
A10VZO	045	315	280	3000	945	45.0	28	50	69	60	115	166	198	212	285		
10	071	280	280	2550	714	71.1	17	31	44	38	73	105	125	134	180	232	259
\ \d	100	280	280	2300	644	100.0		22	31	27	52	75	89	96	128	165	184
	140	280 280	280 280	2200 1800	616 504	140.0 180.0		16	22 17	19 15	37 29	53 42	64 50	68 53	92 71	118 92	131 102
	1001	200	200	1000	504	100.0									/ 1	92	102
												K [%]					
			-11K	0-3P4	43.7	24.3				97							
				0-3P4	58.3	32.4				129							
9	של			0-3P4	70.6	39.2				156	82						
5				0-3P4	81.0	45.0 60.8				179	94 127	97		97			
	2	EFC5610		0-3P4 0-3P4	109.4 132.7	73.7					154	97 117		97 117	91		
2				0-31-4 0-3P4	160.2	89.0					134	141	93	141	110	89	
٥				0-3P4	194.4	108.0						172	113	171	133	108	94
				0-3P4	264.6	147.0							153		181	147	128
			-90K	0-3P4	316.8	176.0							183			176	153

^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019



SvP 5020 with PGH, MS2N/ MSK liquid-cooled

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 5020 WITH PGH LIQUID-COOLED

Pumps								Мо	tos (liqu	uid-cool	ed)						
		$n_{max} = 30$	000 rpm			MS2N07			MS2N10				MSK133				
						COBN	D0BN	EOBN	COBN	D0BN	EOBN	FOEN	F0CN	B-0203	C-0203	D-0203	E-0203
Type	Size	p _{cont}	\mathbf{p}_{max}	Q _{max}	Vg	26.6	55.0	83.0	51.7	107.5	162.0	136.0	181.0	162.0	232.5	290.0	342.0
		[bar]	[bar]	[1/	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	287.0	300.0	400.0	500.0	• 583.0
				min]							p _{RMS} *	[bar]		M	cont [Nm]	M _{max}	[Nm]
	005	315	350	15	5.2	315											
PGH2	006	315	350	18	6.5	257	315										
	008	315	350	24	8.2	204	315			0.1.5							
PGH3	011 013	315	350	33 39	11.0	152 126	314	315	295 244	315 315							
PGH3	013	315 315	350 350	48	13.3	104	260 216	315 315	203	315							
	020	315	350	60	20.1	83	172	259	162	315							
	025	315	350	75	25.3	66	137	206	128	267	315						
PGH4	032	315	350	100	32.7	51	106	159	99	207	311	261	315	311	315		
	040	315	350	120	40.1	42	86	130	81	168	254	213	284	254	315		
	050	250	250	150	50.7	33	68	103	64	133	201	169	224	201	250		
	063	210	250	190	65.5	26	53	80	50	103	155	130	174	155	210	000	045
	063 080	315 315	350 350	190 240	64.7 81.4				50 40	104 83	157 125	132 105	176 140	157 125	226 179	282 224	315 264
	100	315	350	300	100.2				32	63 67	102	85	113	102	146	224 182	214
PGH5	125	315	350	375	125.3				26	54	81	68	91	81	117	145	171
	160	210	260	480	162.8				20	41	63	52	70	63	90	112	132
	200	170	210	600	200.4				16	34	51	43	57	51	73	91	107
	250	135	170	750	250.5					27	41	34	45	41	58	73	86
											K [%]					
			-15K0	350.0	200.0				105								
			-18K0	20.0	12.1				127								
, ×			-22K0	36.0	21.3				146								
, i			-30K0	54.0	35.0					94				88			
2	-	EFC5610	-37K0	70.7	42.4					114	82			106			
Pumo Drive			-45K0	110.0	68.5					138	99	97	0.5	128	96	00	
مَ			-55K0 -75K0	150.0	99.7 150.7					167	120 163	117 160	85 116	156	116 158	88 120	80 109
			-75KU -90K0	210.0 300.0	150.7						103	100	139		130	144	130
		L	-9000	1 300.0	TOO'T											144	130

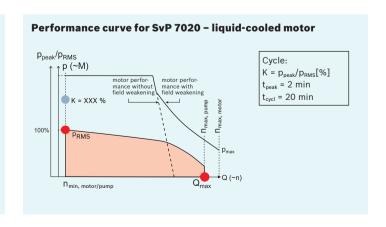
 $^{^{\}star}\,\,$ RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019

Detailed explanation of the tables on page 9



SvP 5020 with A10VZO, MS2N/ MSK liquid-cooled

PRODUCT SELECTION GUIDE FOR SYTRONIX SVP 5020 WITH A10VZO

			Pumps								Motors	(liquid	cooled)				
		n _{max}	= 3000	rpm				MS2N07	•		MS2	N10			MSk	(133	
							COBN	D0BN	EOBN	COBN	D0BN	E0BN	FOBN	B-0202	C-0202	D-0202	E-0202
Type	Size	\mathbf{p}_{cont}	p _{max}	n _{max}	Q _{max}	Vg	26.6	55.0	83.0	51.7	107.5	162.0	181.0	162.0	232.5	290.0	342.0
		[bar]	[bar]	[1/	[1/	[ccm]	38.8	79.7	119.5	76.8	155.0	234.0	287.0	300.0	400.0	500.0	683.7
				min]	min]						р	_{RMS} * [ba	r]	M,	cont [Nm]	M _{max} [Nm]
A10VZO	010 018 028 045 071 100 140 180	250 315 315 315 280 280 280 280	250 280 280 280 280 280 280 280 280	3600 3300 3000 3000 2550 2300 2200 1800	37 59 84 135 181 230 308 324	10.5 18.0 28.0 45.0 71.1 100.0 140.0 180.0	159 93 60 37 24 17	192 123 77 49 35 25 19	290 186 116 73 52 37 29	180 116 72 46 32 23 18	241 150 95 68 48 38	226 143 102 73 57 K [%]	253 160 114 81 63	226 143 102 73 57	205 146 104 81	256 182 130 101	215 153 119
		EFC5610	-18K) -22K) -30K) -37K) -45K) -55K) -75K)	0-3P4 0-3P4 0-3P4 0-3P4 0-3P4 0-3P4 0-3P4 0-3P4 0-3P4	58.3 70.6 81.0 109.4 132.7 160.2 194.4 264.6 316.8	108.0				105 127 146	94 114 138 167	82 99 120 163	85 116 139	88 106 128 156	96 116 158	88 120 144	80 109 130

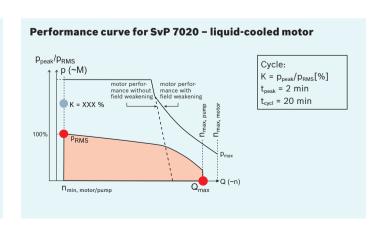
^{*} RMS pressure without consideration of the efficiency

Detailed component information

Motors: see "Motors" starting on page 53

Pumps: Data sheet RE 10227 Pump drive: Cataolog R999000019

Detailed explanation of the tables on page 9



Sytronix - individual solutions

Apart from the pre-configured systems of the series FcP, DRn, SY(H)DFEn as well as SvP, the Sytronix product range also offers individual solutions. These systems can be planned and configured by combining modules and individual components, using questionnaires on application criteria and system parameters, in collaboration with Rexroth specialists.



Rexroth - synonymous with planning security

- ► Sytronix product range for customized solutions
- ► Products with excellent dynamics and closed-loop accuracy
- ► Proven product quality for high machine reliability
- ► Industry-specific consulting and technical support
- Global presence and support



Compact axis

With Sytronix, you can implement compact and tankless axis solutions



Energy storage

Energy storage via a capacity on the DC bus or a flywheel mass leads to downsizing of the drive system and to a reduction of power peaks



Master-slave

With master-slave, intelligently connected drive systems can cover higher power ranges



2-point control

The use of axial piston pumps with 2-point adjustment enables downsizing of the drive system



Hydraulic Gear

The use of axial piston pumps with stepless adjustment enables downsizing of the drive system

Components and modules for Sytronix systems can be found starting on page 44

8 steps for a system solution

Step	Example	Help
Definition of system requirements	Pressure supply for core-shooting machines ➤ Open hydraulic circuit ➤ Constant pressure: 100 bar ➤ Average flow: 30 I/min ➤ Maximum flow: 100 I/min ► Liquid: HLP 46 ➤ Mains voltage: 400 VAC ► Analog command values ► High dynamics	Guidelines for energy-efficient hydraulic power units Questionnaire RE 62246
Selection of required Sytronix functions Control quality Dynamics Open or closed control loop Pressure or flow control Alternating pressure/flow control Force control, speed control, position control	Servo motor comparable system such as SVP 7020 ▶ Pressure control ▶ High dynamics	System selection As orientation, refer to the system overview on pages 6 and 7
Pump selection ► Maximum pressure ► Maximum flow ► Minimum speed ► Open or closed control loop	PGH4-3X/050 internal gear pump ► Continuous nominal pressure: 315 bar ► Maximum flow: 150 l/min ► Open control loop	SytronixSize program for system dimensioning Pumps Starting on page 63
Definition of drive requirements (Load cycle conversion using the pump displacement) ► RMS torque, maximum torque ► Average speed, maximum speed	Parameter ► RMS torque: 85 Nm ► Maximum torque: 118 Nm ► Average speed: 630 rpm ► Maximum speed: 2,050 rpm	SytronixSize program for system dimensioning
Combination drive and motor Torques, speed Drive type Compact or modular drive system Electrical connection at the motor Motor cooling type Encoder	IndraDrive C with MPA01 HCS03.1E-W0100-A-05-NNBV MPA01-PGH4P-NN-VBB-M11EBHA-S3F-NN ► Torque with fan: 105 Nm ► Maximum torque: 180.6 Nm ► Maximum speed: 2,400 rpm	SytronixSize program for system dimensioning Power units, motor-pump units, motors Starting on page 47
Definition of the controller configuration (IndraDrive only) ► Interface to the higher-level control system ► Encoder ► Inputs and outputs ► Safety technology	Basic-Steuerteil, extended scope with STO option CSB02.1B-ET-EC-NN-L3-NN-NN-FW ► High performance ► Multi-Ethernet interface ► Standard encoder ► Standard operating panel ► STO option card (Safe Torque Off)	Control units Page 50
Definition of the firmware functionality (for IndraDrive only) ► Basic OPEN or CLOSED CONTROL LOOP package ► Extension packages ► Motion logic ► Technology functions	Closed control loop Basic package and SvP application software FWA-INDRV*-MPB-20VRS-D5-1-SYX-TF FWS-MLDSYX-IMC-02VRS-D0-MP20 ▶ Technology functions with extension package ▶ Application software for pressure and flow control (IMC)	Firmware Page 57
Selection of accessories Mains filters and throttles Braking resistance, brake units Additional capacity Electrical connections Engineering software Pressure transducer Mechanical connections	 Mains filter NFD03.1-480-130 Mains throttle HNL01.1E-0362-N0080-A-500-NNNN Power cable RKL0042/005.0 Encoder cable RKG0047/005.0 Basic accessories HAS01.1-255-NNN-CN Shield connection HAS02.1-005-NNN-NN Pressure transducer R901342027 HM 20-2X/250-H-K35 	Accessories Starting on page 71 Motor-Pumpen-Einheiten Startin on page 47 IndraWorks engineering tool

Individual components for your pump drive system

Pump	Internal gear pump		Axial piston pump			
	OS STATE OF THE PROPERTY OF TH					
	•	arly low noise level of		ion of the torque in par	•	
	the internal gear pump		allows for smaller motor ratings. The drain port of the pump			
	insulation at the power	er unit is usually not	provides for sufficient lubrication and cooling without external			
	necessary.		measures.			
Туре	PGF	PGH	A10	A15	A4	
n _{min} with p _{cont} [rpm]	200	200	50	50	50	
n _{max} [rpm]	3600	3000	3600 1800	2400 1800	2600 1500	
V _{geo} [cm ³]	1,7 40	20 250	6 180	110 280	40 750	
p _{cont} [bar]	210	315	315	350	350	
p _{max} [bar]	≤ 250	≤ 350	≤ 350	≤ 420	≤ 400	
P _{hydmax} [kW (hp)]	34	134	151	294	656	
Operating mode	2, 1 - Q	2, 1 - Q	4, 2, 1 – Q	2, 1 Q	4, 2, 1 - Q	
Characteristic	geräuscharm	geräuscharm	universal	universal	universal	
Documentation	RD10213	RD10227	RD91485	RD92800	RD92050	

Frequency converter	EFC 5610	IndraDrive
Interface	analog/digital	analog/digital, connectivity with
	Sercos & Multi-Ethernet, Profibus	Sercos & Multi-Ethernet, Profibus and CAN
Functionality	alternating p/Q control	alternating p/Q control, optional position and force
		control, integrated PLC
Pump guard	Basic	Advanced
Commissioning	Display, IndraWorks	IndraWorks

Motor	MOT-FC	MSK/MS2N
Dynamics (acceleration1)	>300 ms	<100 ms
Position control ²⁾	-	++
Minimum speed ³⁾ (leakage)	100	0
Dimensions	0	+
Price	++	0

¹⁾ Acceleration to 1500 rpm

²⁾ Only possible with IndraDrive

³⁾ Normally the pump is the limiting component in the system

Sytronix retrofit: Efficiency booster for installed systems

The high degree of modularity of hydraulics on the component level has many advantages. One of the most important advantages: It simplifies the economical retrofitting of constant units with the help of the Sytronix variable-speed pump drives.





Instantly and sustainably lower the energy consumption of your production without investing in new machines. With very little effort, we can turn a constant unit into an energy-efficient system, producing flow in line with demand. Existing hydraulic systems often do not need to be modified – which further reduces the effort for retrofitting.

Experienced experts in more than 80 countries will support you during the entire retrofitting process. Specially developed tools determine the potential savings for your application well in advance. Following project planning on the basis of our extensive application experience, our service technicians will carry out the fast on-site assembly and commissioning at your location. Open interfaces with all common fieldbuses and Ethernet protocols facilitate integration into your system.

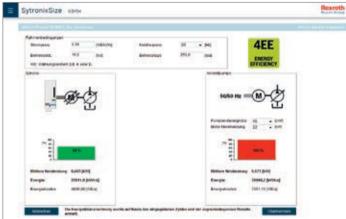
Beyond custom project planning of retrofitting, Rexroth has developed a standardized retrofitting kit for the refitting of machine tools together with a global leader in machine tool manufacturing. This further reduces the effort required for refitting and ensures quick gains in production efficiency.

SytronixSize

With the high-performance tool SytronixSize, Rexroth fundamentally simplifies the perfect design of electrohydraulic drive systems. The intuitive handling allows the user to dimension a system in a guided form, in few steps and in a short time. SytronixSize combines the model-based calculation of the variables from the hydraulic and electric individual components and is able to display a low-noise and energy-efficient solution on the basis of the application-specific use.



By means of SytronixSize, hydraulic and electrical components can be dimensioned on the basis of application-specific specifications. As all product-relevant data and models are contain, the design process is automated.



In the energy calculation, the system is then compared to two conventional systems and the user is directly shown the energy savings. Next, the noise emission over the load cycle is analyzed. The tool is completed by documentation with any and all relevant information about the application and the proposed components.

Technical key data

- ► Selection from the complete Sytronix product range
- ► No installation required
- Several languages available
- ► Can be used offline
- ▶ Automatic update

Advantages thanks to special product features

- Application cycle is considered
- ▶ Thermal utilization of the components is checked
- ► Is always state-of-the-art
- ▶ Precise and reliable representation of the results
- ▶ Design of pump, motor and drive controller
- ▶ Predefined sample applications

More information is available on the Internet at www.boschrexroth.com/sytronixsize

Komponenten und Module



For the configuration of customer-specific variable-speed pump drives, Rexroth offers extensive pump, power unit, motor and control software series. Apart from that, we support you in the selection and combination of individual components for your individual Sytronix system.

45 MOTOR-PUMP UNITS

Motor and pumps are available as preconfigured units

48 DRIVES

Drives for synchronous or standard motors

57 MOTORS

Synchronous and asynchronous motors for pump drives in Sytronix systems

61 PUMPS

Internal gear or axial piston pumps for a wide range of system pressures

69 ACCESSORIES

Extensive selection of Rexroth accessories including mains filters, braking resistors, mains throttles, power and encoder cables, auxiliary components (connection kits, attachment kits and assembly kits) and control cabinets

Modular construction kit with tool support of MOT-FC and PGF, PGH, A10, A4, SY(H)DFEn

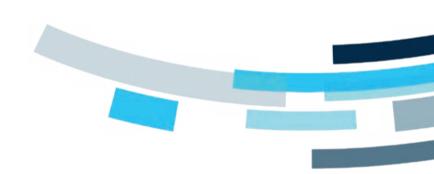
Features

- ▶ Wide range of pre-configured motor-pump units
- ► Available with different pump configurations, depending on the pump type
- ▶ Mounting options: variable, based on motor size
- ► Horizontal and vertical mounting possible

Product description

The motor-pump assemblies with asynchronous motor are usually delivered unmounted. Our Sales team will support you in the creation of the complete parts list.





Mounting types dependent on the cooling mode

Motor-pump unit	Mounting type A	Mounting type B	Mounting type V
MOT-FC IC 411 / TEFC	0.25 315 kW	1.1 15 kW (1,5 20 hp)	0.25 315 kW
(self-ventilated)	(0.3 420 hp)	not for PGF1	(0.3 420 hp)
MOT-FC IIC 416 / TEBC	11 315 kW	1.5 15 kW (2 20 hp)	1.5 315 kW
(forced-ventilated)	(15 420 hp)	not for PGF1	(2 420 hp)

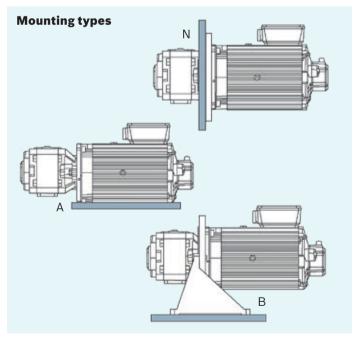
Motor-pump unit direct coupling MPA01 and MPA02

Features

- ► Direct coupling: Pump shaft is inserted into the internally geared motor shaft in a particularly space-saving manner
- ► Available for motor type MS2N10 and internal gear pump PGH4
- ► Available for motor types MSK133 and internal gear
- ▶ pump PGH5
- ▶ Horizontal and vertical mounting possible
- ► Mounting options: flange, foot mount, or motor feet (only MSK133)
- ► MS2N with compact one-piece pump foot

Product description

MPA01 (MSK in combination with PGH) and MPA02 (MS2N in combination with PGH) offer a compact solution with numerous motor and pump options.







Direct coupling

Direct coupling enables a compact design, achieving better dynamics and reduced costs

Detailed information:

Operating instructions: R911339824

Assembly instructions: R911339499, R911341600

Motor	MS2N10	MSK133
Overall length	C, D, E, F	B, C, D, E
Cooling	Convection, forced-ventilated, liquid-cooled	forced-ventilated, liquid-cooled
Pump	PGH4	PGH5
Size	20 63	63 160
Assembly option	F, N	A, B, N

Pre-configured motor-pump combinations of Servo motor and PGH, A10, A4

Features

The standard coupling allows for many different motor-pump units which are not possible with the direct coupling – e.g. combination with axial piston pump, the servo motor MS2N07 or combination with internal gear pump.

Product description

Motor-pump assemblies with standard coupling use a conventional coupling between motor and pump with a pump carrier suitable for servo-drives.



Pump combinations

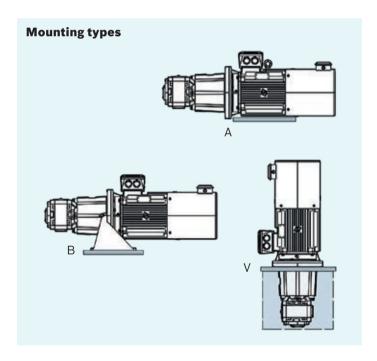
Pump combinations

The use of double pump systems enables downsizing of the drive system while cooling and filtration functions in the hydraulic circuit can be transferred



Compact axis

With Sytronix, you can implement compact and tankless axis solutions



Motor	MS2N07	MS2N10	MSK133
Overall length	C, D, E	C, D, E, F	B, C, D, E
Cooling	Convection, forced-ventilated, liquid-cooled	Convection, forced-ventilated, liquid-cooled	forced-ventilated, liquid-cooled
Pump	PGH2, PGH3, PGH4, A10	PGH4, PGH5, A10	PGH5, A10
Size	5 8, 11 16, 20 63, 10 28	25 63, 63 250, 18 71	63 250, 71 180
Assembly option	В, V	B, V	A, B, V

Drives

Drives

Drive units are converters or inverters based of the IndraDrive product family or frequency converters of type EFC. The IndraDrive unit consists of a power component and a control section for servo motors and conventional motors.

The part of the drive control equipped with all the control functions and interfaces for installation in the power unit is referred to as the control section. The power component contains the power electronics to control the motors and is used to hold the control section.

The converter (IndraDrive C - HCS) takes the mains voltage with its fixed amplitude and frequency and generates a three-phase alternating current with variable amplitude and frequency.

The inverter (IndraDrive M - HMS) takes the DC bus voltage and generates a three-phase alternating current with variable amplitude and frequency.

The frequency converter ERC 5610 combines the supply and control functions for standard asynchronous motors in one device. The frequency converter converts the fixed amplitude and frequency mains voltage into variable amplitude

IndraDrive - compact drives HCS

- ► Power range from 1.5 kW to 110 kW (2 to 150 hp), with maximum current from 12 A to 350 A
- ► High overload capacity
- ► Compact set-up for single-axis applications
- ► Can be connected to a converter for cost-effective solutions
- ▶ Direct mains connection from 200 V to 500 VAC

IndraDrive - modular drives IndraDrive ML

- ▶ Power range up to 4 MW
- ► High overload capacity
- ▶ Modular design for machines with several regulated axes
- ► Feedback-enabled
- ► Flexible for concepts such as kinetic buffering (energy storage with the flywheel mass)
- ▶ Direct mains connection from 200 V to 500 VAC

Frequency converter EFC5610

The frequency converter is the perfect drive solution for automation applications with a power range up to 160 kW (200 hp).

Firmware

Unit-specific software for automation applications. With the IndraDrive servo-drives and the EFC frequency converters, the firmware is stored in the read-only memory. IndraDrive has the option of updating the firmware using Compact-Flash.

Drives - IndraDrive Cs Converters HCS01.1E

Features

- ➤ 2 series for direct mains connection to 110 230 VAC and/or 200 500 VAC
- ➤ Suitable for motors up to 9 kW (12 hp) continuous power operation
- ▶ Allows for device replacement without PC
- ► IEC-conform motion logic IndraMotion MLD (option)
- ► Integrated safety technology Safe Torque Off or Safe Motion up to category 4 PLe according to ISO 13849-1 and/or SIL 3 according to IEC 62061 (option)
- ► Integrated braking resistance; alternatively, you can also connect an external braking resistance



Apart from the space-saving design and excellent performance data, IndraDrive Cs distinguishes itself by an extensive range of Ethernet-based communication interfaces.



Detailed information: Instructions: R911322210 Catalog: R999000019

Technical data

HCS01.1E		1 phase	3 phases		
Continuous current ¹⁾ A		1.4 7.6	2.0 21.0		
Maximum current	А	3.3 18.0	5.0 54.0		
DC bus continuous power without/with throttle	kW (hp)	0.15 1.8 / - (0.2 2.4 / -)	0.46 9 / 4 14 (0.6 12.1 / 5.4 18.8)		
Mains voltage	V	1 AC 200 230 (±10 %)	3 AC 200 500 (±10 %)		
Dimensions (W x H x D)	mm	50 x 215 x 196 bis 70 x 268 x 196	50 x 215 x 196 bis 130 x 268 x 196		
Weight	kg	0.72 1.7	0.72 4.22		

All data refer to nominal values at a mains voltage of 3 AC 400 V and a switching frequency of 4 kHz

¹⁾ With an output frequency below 4 Hz, the output current is reduced

Drives - IndraDrive Converters HCS02.1E

Features

- ► Continuous power from 1.5 kW to 11 kW (2 to 15 hp)
- ▶ Internal or external braking resistance
- ▶ 2.5 x overload capacity
- ► Maximum current from 28 A to 70 A
- ► Can be connected to a converter for cost-effective solutions
- ▶ Direct mains connection from 200 V to 500 VAC

Product description

IndraDrive HCS02 series of drives integrates inverter and power supply in one unit. Contains line connections for the compact construction of singles axis applications.



Detailed information: Instructions R911309636 Catalog R999000019

Туре		HCS02.1E
Continuous current ¹⁾	А	11.3 28.3
Maximum current	Α	28.3 70.8
DC bus continuous power without/with throttle	kW (hp)	5.1 9 / 5.1 14 (6.812.1 / 6.8 18.8)
Maximum power without/with throttle	kW (hp)	8 14 / 10 19 (10.718.8 / 13.4 25.5)
Mains voltage	V	3 AC 200 500.1 AC 200 250 (±10 %)
Continuous input current	Α	13 30
Dependence of power on the mains voltage		at U_{LN} < 400 V: power reduction by 1 % per 4 V bei U_{LN} > 400 V: Lpower gain by 1 % per 5 V
Maximum braking power	kW (hp)	10 25 (13.4 33.5)
External control voltage	V	DC 24 ±20 % (DC 24 ±5 % when supplying a motor holding brake)
Power consumption	W	14 23
Dimensions (W x H x D)	mm	65 to 105 x 352 x 252
Weight	kg	3.8 6.8

All data refer to nominal values at a mains voltage of 3 AC 400 V and a switching frequency of 4 kHz $\,$

 $^{^{\}mbox{\tiny 1)}}$ With an output frequency below 4 Hz, the output current is reduced

Drives - IndraDrive Converters HCS03.1E

Features

- ► Continuous power with/without throttle: 13 to 60 / 25 to 120 kW (17 to 80 / 34 to 161 hp)
- ► High overload capacity
- ▶ Maximum current from 70 to 350 A
- ► Can be connected to a converter for cost-effective solutions
- ▶ Direct mains connection from 400 V to 500 VAC
- ► Internal brake chopper optional for controlling a braking resistance

Product description

IndraDrive HCS03 series of drives integrates inverter and power supply in one unit and comprises line connections for the compact construction of single axis applications.



Detailed information: Instructions R911309636 Catalog R999000019

Technical data

Туре		HCS03.1E
Continuous current ¹⁾	А	45 200
Maximum current	А	70 350
DC bus continuous power without/with throttle	kW (hp)	13 60 / 25 120 (17.4 80 / 33.5 160.9)
Maximum power without/with throttle	kW (hp)	20 115 / 40 210 (26.8 154 / 53 281.5)
Mains voltage (+10 %/-15 %)	V	3 AC 400 500
Dependence of power on the mains voltage		at U _{LN} < 400 V: Power reduction by 1 % per voltage reduction by 4 V
Maximum braking power	kW (hp)	42 137 (56 183)
External control voltage	V	DC 24 ±20 % (DC 24 ±5 % when supplying a motor holding brake)
Power consumption	W	22.5 30
Dimensions (H x W x D)	mm	125 350 x 440 x 315
Weight	kg	13 38

All data refer to nominal values at a mains voltage of 3 AC 400 V and a switching frequency of 4 kHz $\,$

 $^{^{\}mbox{\tiny 1)}}$ With an output frequency below 4 Hz, the output current is reduced

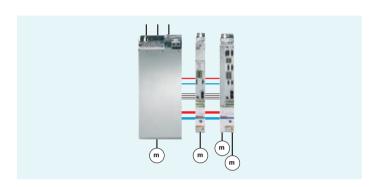
Drives - IndraDrive Power supply HMV01.1E, HMV01.1R

Features

- ▶ Power range from 18 kW to 120 kW (25 to 160 hp)
- ▶ Direct mains connection from 400 V to 480 VAC
- ▶ Protection class IP20
- ► Energy-saving power recovery (optional)
- ► Integrated mains contactor
- ▶ Integrated braking resistance

Product description

IndraDrive type HMV power supply units are used in combination with modular HMS inverters.



Detailed information: Catalog R999000019

Туре		HMV01.1E/HMV01.1R
Mains voltage	V	3 AC 400 480 (+10 %/-15 %)
Mains frequency	Hz	48 62
DC bus continuous power	kW (hp)	18 120 (24.1 160)
Overload capacity		1,5x / 1,5 2,5x
Suitable control cabinet depth	mm	HMx01: 400
Mains contactor/brake chopper/braking resistance		internal ¹⁾ / internal ¹⁾ / internal ¹⁾
Control voltage DC 24 V		external
Protection class		IP20
IInstallation height	m	1000 above sea level, with derating to 4000 ²⁾
Ambient temperature	°C	0 to +40, with derating to +55
Cooling type		Air cooling
CE mark		Low-Voltage Directive 73/23/EEC, EMC Directive 89/336/EEC
Certifications/EMC		EN 61800-5-1, EN 61800-3, UL 508C, C22.2 No. 14-05/C3 (EN 61800-3)

All data refer to nominal values at a mains voltage of 3 AC 400 V and a switching frequency of 4 kHz $\,$

¹⁾ Not applicable to HMV01.1R-W0120; 2) to 3000 m

Drives - IndraDrive Inverters HMS01

Features

- ► Modular single-axis inverters
- ► Single-axis inverters with a maximum current from 20 A to 350 A
- ► If required, you can also use the IndraDrive ML drive control units
- ► Space-saving design with multi-axis applications
- ► Can be optionally powered via power supply unit
- ▶ Power sharing via conventional DC bus
- ► Can be connected to a converter for cost-effective solutions

Product description

IndraDrive HMS inverter series for single and dual axis application in modular drive systems. The devices have a power output to the drive of a motor and the operation with HMV01/02 power supply units and HCS02 and HC03 drive controllers.



Detailed information: Instructions R911309636 Catalog R999000019

Туре		HMS01
Continuous current	А	12,1 250
Maximum current	А	20 350
DC bus power	mF	-/0,14/0,27
External control voltage	V	DC 24 ±20 % (DC 24 ±5 % when supplying a motor holding brake)
Power consumption without control unit and motor brake	W	10 218 (including HAB fan)
Continuous current without control unit and motor brake	А	0,4 9,1 (including HAB fan unit)
Width	mm	50 350
Height	mm	352/440 ¹⁾
Depth	mm	252/309
Weight	kg	5,3 31,7

All data refer to nominal values at a mains voltage of 3 AC 400 V and a switching frequency of 4 kHz

¹⁾ Overall height of HSM01.1N-W0350 with HAB auxiliary fan: 748 mm

Drives - IndraDrive Control unit CSB02 BASIC/CSH02 ADVANCED

Features

- Cost-effective solution for standard and high-end applications
- ▶ Integrated motion logic with advanced functions
- ▶ Open interfaces for international use
- ► Certified safety technology according to EN 13849-1 and EN 62061 upon request
- ► "Safety on board" option
- ► Available with standard performance and functionality, version CSB02 BASIC for use with Sytronix

Product description

The ADVANCED control unit offers the highest performance and dynamics. In addition to performance, a wide range of control communications and encoder interfaces are available. Digital and analog inputs and outputs are available at the BASIC control unit using an I/O extension. The control unit can optionally be equipped with certified safety technology according to EN 13849-1 and EN 62061. The ADVANCED control unit is an ideal platform for a drive-integrated PLC with IndraMotion MLD. Using the IndraWorks engineering tool, the complete configuration and commissioning may be completed.





Multi-Ethernet

Support of standard communication protocols provides flexibility for the integration into a multitude of system topologies

The following Ethernet-based bus systems are currently supported:Sercos, EtherCat, EtherNet/IP, ProfiNet

Detailed information:

Instructions R911338962 Catalog R999000019

Туре	CSB02.xA	CSB02.xB	CSH02.xB		
Controller communication	Connectivity with Sercos & Multi-Ethernet, Profibus and CAN				
Digital inputs	7	11	11		
Digital inputs for measuring probes	2	2	2		
Digital inputs/outputs (configurable)	1	5	5		
Analog inputs	1	3	3		
Analog outputs	0	2	2		
Relay outputs	2	2	1		

Firmware FWS/FWA/ASF

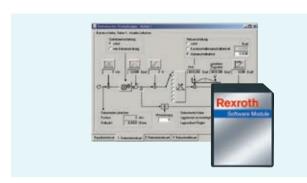
Features

- ► Industry-specific functions
- ► Integrated logic according to IEC
- ► Hydraulic power unit (DRn): constant pressure control with variable displacement pumps with DR or DRG controller
- ► Pressure and flow control (IMC) e.g. for injection molding machines
- ▶ Position and force control (PFC)

Product description

The firmware can perform standard drive functions – from simple V/f control to position control. Extension packages provide options for electronic synchronization, servo functions and main spindle drives. The freely-programmable motion logic with integrated PLC according to IEC 61131-3 and ready-to-use functions enable simple execution of complex machine processes.

EFC 5610 for Sytronix have a separate material number. The EFC 5610 pump drive consists of standard EFC 5610 hardware with application specific firmware (ASF) in the case with Sytronix functionality.



HPU - Hydraulic Power Unit

HPU - Hydraulic Power Unit

Application-optimized software for highly dynamic pressure control of hydraulic power units



IMC - Injection Molding Control

Application-optimized software for highly dynamic substitutional pressure and flow control



PFC - Position Force Control

Application-optimized software for highly dynamic position and force control

Detailed information:

Catalog R999000019

Technology functions	tions FcP DRn		IMC	PFC
Sytronix series 5020 based on EFC 5610	Pressure control	Pressure control	p/Q control	
Sytronix series 7020 based on IndraDrive			p/Q control	x/F control

Frequency converter EFC 5610

Features

- ► Quality and reliability
- ► CE conformity
- ▶ UL-listed
- ► Simple operation and maintenance
- ► LED operating panel
- ► Connectivity with Sercos & Multi-Ethernet, Profibus
- ► Safety technology STO (Safe Torque Off)

Product description

The EFC 5610 frequency converter is a perfect drive solution for automation of a variety of applications with power ratings up to 160 kW (200 hp). The system offers the operating modes voltage/frequency (V/f) and sensorless vector control (SVC) to suit a wide range of applications.

EFC 5610 for Sytronix have a separate material number. The EFC 5610 pump drive consists of standard EFC 5610 hardware with application specific firmware (ASF) in the case with Sytronix functionality.





Detailed information: Instructions R912005854

Туре		EFC 5610
Nominal motor power	kW (hp)	1 phase (230VAC): 0.4 2.2 (0.5 3.0 3 phases (200VAC): 0.4 11 (0.5 14.8) 3 phases (400VAC): 0.4 160 (0.5 215.6)
Nominal motor voltage	V	Mains voltage
Mains voltage	V AC	1/3 phases: 200 240 3 phases: 380 480
Mains frequency	Hz	50 60
Overload capacity	%	200 (in 1 s)/150 (in 1 min)
Motor cable length (internal mains filter)	m	depending on size 15 50
Motor cable length (external mains filter)	m	depending on size 30 100
Ambient temperature	°C	−10 +45 with derating −10 +55

Motors



Standard asynchronous motors MOT-FC

As compared to standard asynchronous motors, MOT-FC have a special, reinforced insulation at the motor windings. This insulation makes sure that voltage peaks due to fast switching processes in the frequency converter do not cause any damage in the motor windings. Accordingly, the MOT-FC is perfectly suitable for the operation with frequency converters.

- ► Energy efficiency IE2 (Europe/Asia)
- ▶ NEMA Premium efficiency (North America)
- ► Low "total cost of ownership"
- ► Standard product series



Synchronous servo motors MSK

Like standard asynchronous motors, MSK and MS2N are driven by three-phase current. Due to the use of permanent solenoids on the rotor, their energy efficiency, dynamics and power density are, however, considerably better. Rotor position and speed are recorded by means of an encoder which is part of the standard equipment of the motors.

- ► Maximum torque of up to 631 Nm
- ▶ Protection class: IP65
- ► Choice of cooling systems
- ► High dynamic performance
- ▶ Compact design



Servo motors MS2N

The MS2N motor series which has been completely newly developed comprises more than 50 motor types. Due to the optimized electro-magnetic design, they achieve a high power density. Individual measured values as well as saturation and temperature data, which are processed by IndraDrive controllers in real time are stored in a motor data memory. These properties satisfy the divers requirements of modern automation.

- ► Powerful and compact
- ► High energy efficiency
- ► Increased torque accuracy
- Motor data memory with saturation and temperature data

Servo motor MS2N07, MS2N10

Features

- ► Powerful and compact
- ► High energy efficiency
- ► Encoder in single- or multi-turn version
- ► Maximum torque up to 360 Nm
- ▶ Maximum speed up to 9000 rpm
- ▶ Optionally liquid-cooled with stainless steel pipes

Product description

The Rexroth MS2N motors are part of a completely newly developed motors series which comprises more than 50 motor types. Due to the optimized electro-magnetic design, the motors of the MS2N series achieve a high power density. Due to the introduction of the motor data memory in which individual measured values as well as saturation and temperature data are stored, these data are processed by IndraDrive controllers in real time. These properties satisfy the divers requirements of modern automation.

Differences as compared to MSK71 / MSK101

- ► Increased torque accuracy
- ► Single-cable connection for MS2N07
- ► Two-cable connection for MS2N07/10
- Saturation and temperature data stored in the motor data memory
- ► Less space required



Detaillierte Informationen:

Katalog: R999000018

Туре			MS2N07	MS2N10
Maximum speed	n _{max}	rpm	6000	6000
Permanent torque with fan	Mo	Nm	12.8 29.2	30.2 85.0
Maximum torque	M _{max}	Nm	30.8 120	76.8 313
Continuous current with fan	Io	А	7.2 19.1	12.6 31.9
Maximum current	I _{max}	А	25.9 92.3	38.5 140
Moment of inertia	J	kgm²	0.00120 0.00300	0.00480 0.01740
Flange size	А	mm	140	196
Motor length	0	mm	326 442	336 510
Max. motor height	Н	mm	upon request	297
Shaft diameter	D	mm	32	38
Weight		kg	12.0	23.5

Synchronous servo motor MSK133

Features

- ▶ Maximum torque of up to 631 Nm
- ► Optional axial or radial fan
- ▶ Protection class: IP65
- ► Choice of cooling systems
- ► Fan cooling
- ► Optionally liquid-cooled with stainless steel pipes (MSK133)
- ► Compact and powerful
- ▶ Broad performance range
- ▶ Multiple models to match different load requirements
- ► Maximum speed up to 6000 rpm



Outstanding functions of the MSK range of motors include broad power range and model variants to match different load requirements. Encoders are available as single-turn version with motor data memory and as resolver. Additional options include shaft fitting key grooves, holding brakes, and increased radial runout to match any application. For applications with high continuous power operation, axial and radial fans are available.



Detailed information: Catalog R999000019

Туре			MSK133
Maximum speed	n _{max}	rpm	3300
Permanent torque with fan	Mo	Nm	152 293
Maximum torque	M_{max}	Nm	320 631
Continuous current with fan	Io	А	63 115
Maximum current	I _{max}	A	160 305
Moment of inertia	J	kgm²	0.0476 0.09
Flange size	Α	mm	260
Motor length	0	mm	582 732
Max. motor height	Н	mm	370
Shaft diameter	D	mm	48
Weight		kg	91.6 146.0

Standard asynchronous motors MOT-FC

Features

- ▶ Motor design according to DIN EN 60034 (IEC72)
- ► Standard asynchronous motors MOT-FC...EV2/ET2 for use outside the North American market and special types (MOT-FC...NV3/NT3) for the North American market
- ▶ Protection class: IP55
- ► For use with frequency converters or IndraDrive, Bosch Rexroth recommends MOT-FC type standard asynchronous motors for FcP, DRn und SY(H)DFEn

Product description

Three-phase cage runner motors for operation at the frequency converter (inverter).

Rexroth's MOT-FC motor family is optimized for use in FcP, DRn and SY(H)DFEn systems with frequency converters.



Detailed information: see R911343624

Mechanical version		IEC
Power range	kW (hp)	0,25 315 (0.3 420 hp)
Nominal voltage	V	< 3 kW (230/460 V); > 3 kW (400/690 V)
Number of poles 1500 rpm		4
Energy efficiency		IE2
Design (EN 60034-7)		IM B35; IM B5, IM V1
Housing material		Aluminum (0.25 7.5 kW), gray cast iron (from 11 kW)
Cooling (EN 60034-6)		IC 411 / TEFC (self-ventilated); IC 416 / TEBC (forced-ventilated)
Permitted ambient temperature	°C	-20 +40
Admissible installation height	m	1000
Motor/winding protection (DIN EN 60947-8)		PTC
Terminal box position (IEC 60034-7 AMD 1)		above

Pumps

Internal gear pumps

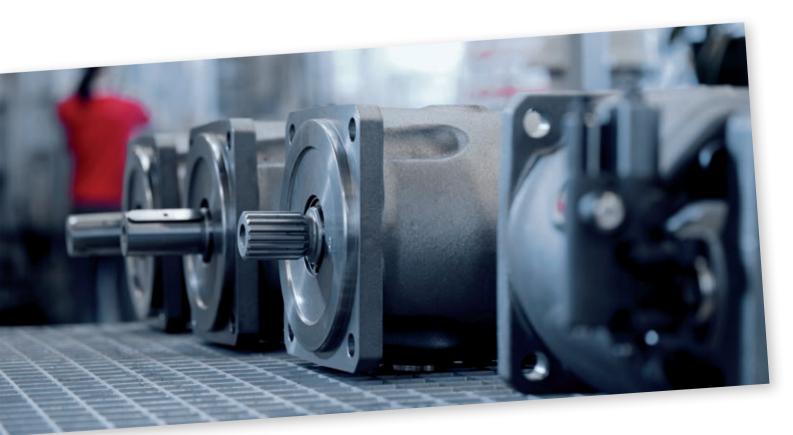
Internal gear pumps of type PGF1-2X/PGH-2X /PGH-3X are suitable for use in Sytronix systems. In open hydraulic circuits, they are suitable for a maximum continuous pressure of 210 bar or 315 bar, depending on the type. Reversing is possible in 2-quadrant operation. Internal gear pumps are the perfect solution for low noise requirements and use in pressure holding operation due to low internal leakage.

Axial piston pumps

The series A4 and A10 axial piston pumps are also suitable for use in Sytronix systems.

The adjustable axial piston pumps can be operated in pressure-holding operation at minimum speed for an unlimited period of time as lubrication and cooling are ensured thanks to the leakage port. They also deliver flow in both directions for closed circuits and can additionally be used as motors.

The A4 series axial piston pumps are very robust and have proven successful in many press line applications due to large displacements and pressure capability up to 400 bar. Suitable for extended pressure holding functions, these pumps are ideal for use in Sytronix drives thanks to an external leakage drain and wide range of drive speeds.



Internal gear pump PGF-2X

Features

- ► Fixed displacement
- ► Low operating noise
- ► Low flow ripple
- ► High efficiency
- ▶ Long life cycle
- ► Suitable for a wide range of viscosities and speeds
- ► Very good suction characteristic
- ► Can be used in a variety of system sizes and combinations
- ► Can be combined with other pumps



PGF constant displacement internal gear pumps are pressure-relieved to minimize internal leakage. They are suitable for low to medium power Sytronix drives, and mid-pressure operation in industrial applications, such as machine tools.



Detailed information:

Data sheet RE 10213

Туре				PGF-2X
Frame size			1	2
Size			1.7 5	6 22
Displacement		cm ³	1.7 5	6.5 22.0
Pressure	p _{nom}	bar	180 210 ¹⁾	180 210 ¹⁾
	p _{max}	bar	210 250 ¹⁾	210 250 ¹⁾
Speed	n _{min}	rpm	200	200
	n _{max}	rpm	3600 4500	3600
Flow ²⁾	q _v	l/min	2.4 7.2	9.4 31.9
Liquid			HL mineral oil (DIN 51524 part 1) HLP mineral oil (DIN 51542 part 2) HEES liquids (DIN ISO 15380) HEPR liquids (DIN ISO 12380)	HL mineral oil (DIN 51524 part 1) HLP mineral oil (DIN 51542 part 2) HEES liquids (DIN ISO 15380) HEPR liquids (DIN ISO 12380)
Temperature	HLP fluid	°C	-20 +100	-20 +100
	Environment	°C	-20 +60	-20 +60
Filter class		Class	20/18/15	20/18/15

 $^{^{\}mathrm{1})}$ Pressure depends on size, see data sheet RE 10213

 $^{^{2)}}$ Measured at n = 1450 rpm and p = 10 bar

Internal gear pump PGH-2X

Features

- ► Fixed displacement
- ► Low operating noise
- ► Low flow ripple
- ► High efficiency at low speeds and viscosities due to dynamic pressure compensation
- ▶ Suitable for a wide range of viscosities and speeds
- ► Can be used in a variety of system sizes and combinations
- ► Size 2: Size 5 to 8
- ▶ Size 3: Size 11 to 16
- ► Maximum pressure: 350 bar
- ► Maximum displacement: 16 cm³
- ► Series 2X

Product description

PGH constant displacement internal gear pumps are pressure-relieved to minimize internal leakage. The driven pinion shaft is supported by hydrodynamic bearings and drives a gear rim with internal gearing. The liquid is pumped within the cavities and a sickle-shaped segment in the gear. The axial seals are dynamically pressure-relieved to ensure optimal sealing of the pump gears.



Detailed information:Data sheet RE 10223

Туре				PGH-2X
System size			2	3
Size			5 8	11 16
Displacement	Vg	cm ³	5.24 8.2	11.0 16.0
Speed	n _{min}	rpm	600	600
	n _{max}	rpm	3000	3000
Flow ¹⁾	q_{V}	l/min	7.5 11.8	15.8 23.0
Pressure	p_{nom}	bar	315	315
	p _{max}	bar	350	350
Temperature	HLP fluid 2)	°C	-10 +80	-10 +80
	Environment	°C	-20 +80	-20 +80
Filter class		Class	20/18/15	20/18/15

 $^{^{\}rm 1)}\,Measured$ at n = 1450 rpm and p = 10 bar

 $^{^{2)}}$ HLP mineral oil (DIN 51524) part 2

Internal gear pump PGH-3X

Features

- ► Fixed displacement
- ► Low operating noise
- ► Low flow ripple
- ► High efficiency, even at low speeds and viscosities due to dynamic pressure compensation
- ▶ Suitable for a wide range of viscosities and speeds
- ▶ Suitable for operation with HFC fluid
- ► For more information on hydraulic fluids, refer to the data sheet
- Size 4: Size 20 to 50Size 5: Size 63 to 250
- ► Maximum pressure: 350 bar
- ► Maximum displacement: 250 cm³
- ► Series 3X
- ▶ Pump with cast iron housing

Product description

PGH constant displacement internal gear pumps are pressure-relieved to minimize internal leakage. The driven pinion shaft is supported by hydrodynamic bearings and drives a gear rim with internal gearing. The liquid is pumped within the cavities and a sickle-shaped segment in the gear. The axial seals are dynamically pressure-relieved to ensure optimal sealing of the pump gears.



Detailed information:Data sheet RE 10227

Туре				PGH-3X
System size			4	5
Size			20 63	63 250
Displacement	Vg	cm ³	20.1 65.5	64.7 250.5
Speed	n _{min}	rpm	200	200
	n _{max}	rpm	3000	3000
Flow ¹⁾	q _V	l/min	28.9 94.1	92.8 359.6
Nominal pressure,	p_N	bar	210 315	135 315
continuous pressure				

 $^{^{1)}}$ Measured at n = 1450 rpm and p = 10 bar

Axial piston pumps A10FZO, A10FZG, A10VZO, A10VZG

Features

- ► Suitable for variable-speed operation
- ► Suitable for start/stop operation
- ▶ Suitable for long pressure holding operation
- ▶ Possible applications as pump or motor
- ▶ Mineral oil (HL, HLP) according to DIN 51524, part 2
- ► Proven A10 technology
- ► Optional through-drive
- ► High efficiency
- ► Controllers for pressure control (DRn), torque limitation (DRn) and two-point adjustment (FcP/SVP) available

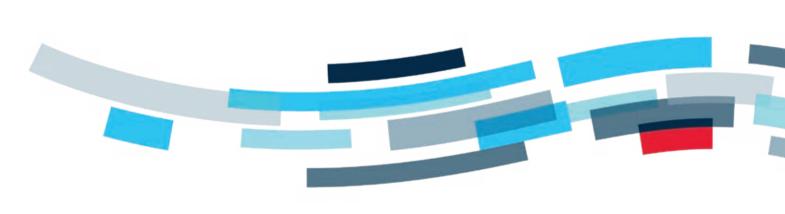
Product description

As an advanced design of the proven A10 family of pumps, these products are the perfect solution for applications with frequency converters in energy-efficient systems.

Axial piston pumps of series A10 are available as fixed displacement pumps in open (A10VSO VZO/FZO) or closed (A10VSO VZG/FZG) circuits, or as variable displacement pumps in open (A10VZO) or closed (A10VZG) circuits.



Detailed information:Data sheet RE 91485



Axial piston pumps A4VSO

Features

- ► Variable displacement
- ► Very good suction characteristic
- ► Low noise
- ► Long life cycle
- ► Hydraulic/mechanical pressure controller
- ▶ HFC operation with a special version, see RE 92053
- ▶ Mineral oils and HFD hydraulic fluids
- ► Modular design
- ► Fast control times
- ► Universal through-drive for setting up pump combinations
- ► Visual swivel angle indicator
- ► Arbitrary installation position
- ► Restrictions with regard to HF fluids

Product description

A4VSO axial piston variable displacement pumps feature a swashplate and are suitable for open circuit operation.



Detailed information: Data sheet RE 92050

Туре			A4VSO
Size			40 750
Displacement		cm ³	40 750
Pressure	p_{nom}	bar	350
	p_{max}	bar	400
Speed	n _{min}	rpm	50 min-1, in DRn operation 500 min-1 reasonable
	n _{max}	rpm	3200 1500 min-1
Flow ¹⁾	q _v	I/min	1125
Pump operation			Yes
Motor operation			No
Performance (△p = 350 bar; Vg _{max} ; n = 1500 rpm)	P _{max}	kW (hp)	35 656 (47 880)
Torque ($\triangle p = 350 \text{ bar, Vg}_{max}$)	M_{max}	Nm	223 4174

¹⁾ Measured at n = 1500 rpm

Variable-speed pressure and flow control system SYDFEn

Features

- ► Pump preload valve SYDZ (optional)
- ► Axial piston variable displacement pump A10VSO ... /32
- ► Proportional valve VT-DFPn-2X with integrated electronic control system
- ► Swivel angle sensor
- ▶ Mineral oil (HL, HLP) according to DIN 51524, part 2
- ▶ With pulsation damping, optional
- ► Real-time mode for non-cyclic processes, "Teach-in mode" for cyclic processes
- ▶ Versions for increased speed available optional
- ► Variable through-drive

Product description

The SYDFEn control system serves the electro-hydraulic control of displacement, pressure and power/torque of an axial piston pump. Thanks of the integrated speed calculation, the optimum efficiency of the SYDFEn system can be achieved.



Detailed information:Data sheet RE 30630

Туре							SYDFEn
Size			45	71	100	140	180
Displacement	V _{g max}	cm ³	45	71,1	100	140	180
Max. speed	n _{o max}	rpm	3000	2550	2300	2200	1800
Min. speed	n _{min}	rpm	50	50	50	50	50
Max. flow at max. speed	q _{v0 max}	l/min	135	181	230	308	324
Max. flow at n _E = 1500 rpm		l/min	67,5	106,7	150	210	270
Max. performance (△p = 280 bar) at max. speed	P _{0 max}	kW (hp)	62,8 (84,1)	84 (113)	107 (143)	144 (193)	151 (202)
Max. performance ($\triangle p$ = 280 bar) at n_E = 1500 rpm		kW (hp)	31 (42)	50 (67)	70 (94)	98 (131)	125 (168)
Weight (without through-drive, incl. pilot valve)	m	kg	32	49	71	75	80
Nominal pressure	p _{nom}	bar	280	280	280	280	280
Min. operating pressure without pre-load valve	p _{min}	bar	≥20	≥20	≥20	≥20	≥20
Min. operating pressure with pre-load valve	p _{min}	bar	>0	>0	>0	>0	>0

Variable-speed pressure and flow control system SYHDFEn

Features

- ► Axial piston variable displacement pump A4VSO
- ► Proportional valve VT-DFPn-2X with integrated electronic control system
- ► Swivel angle sensor
- ▶ Suitable for HFC fluids according to RE 92053 optional
- ► Mineral oil according to DIN 51524 (HL/HLP)
- ► Real-time mode for non-cyclic processes, "Teach-in mode" for cyclic processes
- ► Universal through-drive



The SYHDFEn control system serves the electro-hydraulic control of displacement, pressure and power/torque of an axial piston pump. Thanks of the integrated speed calculation, the optimum efficiency of the SYHDFEn system can be achieved.



Detailed information:

Data sheet RE 30035 Leitfäden zur Nachrüstung von A4VSO-Pumpen Datenblatt: RD 30637

Type SYH							SYHDFEn	
Size			40	71	125	180	250	355
Displacement	$V_{g max}$	cm ³	40	71	125	180	250	355
Max. speed	n _{o max}	rpm	2600	3600	1800	2600	1800	1500
Min. speed	n _{min}	rpm	200	200	200	200	200	200
Max. flow at max. speed	q _{v0 max}	l/min	104	255	225	468	450	533
Max. flow at n _E = 1500 rpm		l/min	60	107	186	270	375	533
Max. performance (△p = 350 bar) at max. speed	P _{0 max}	kW (hp)	61 (82)	91 (122)	131 (176)	273 (366)	263 (353)	311 (417)
Max. performance ($\triangle p$ = 350 bar) at n _E = 1500 rpm		kW (hp)	35 (47)	62 (83)	109 (146)	158 (212)	219 (294)	311 8417)
Weight (without fluid)	m	kg	39	56	88	102	184	207
Suction pressure	р	bar	0,8	0,8 30	0,8 30	0,8 30	0,8 30	0,8 30
Max. admissible operating pressure	p _{max}	bar	350	350	350	350	350	350
Min. operating pressure without pre-load valve	p _{min}	bar	>20	≤20	≥20	≥20	≥20	≥20
Min. operating pressure with pre-load valve	p _{min}	bar	≥0	≥0	≥0	≥0	≥0	≥0

Accessories



Mains filters

Mains filters ensure that the EMC limit values are adhered to and suppress leakage current generated by capacitors.

Braking resistors

Braking resistors provide energy conversion into heat by means of dynamic braking of the drive.

Mains choke

Mains choke reduce the harmonics coupled into the supply network. As an IndraDrive accessory, these devices are used to increase the continuous DC bus power and to suppress harmonics.

Power and encoder cables

Power cables are used to connect the motor to the drive unit. Encoder cables are used to connect the feedback encoder to the drive unit.

Auxiliary components

Accessories for the electrical and mechanical connection of the Sytronix system, such as busbars, shielded motor cables, mounting flanges and commissioning accessories.

Control cabinets

CAB-X is a standard solution for European Countries for hydraulic power unit controls with Rexroth EFC 5610 for FcP 5020 Sytronix systems.

Detailed information:

Catalog R999000019

Pressure transducers for hydraulic applications HM20-2X

Features

- ► Sensor with thin-film technology
- ▶ Stainless steel surfaces
- ► Enhanced reliability including high burst pressures, reversed polarity, overvoltage and short-circuit protection
- ► Excellent temperature characteristics
- ▶ UL approval for the US and Canadian market
- ► 8 pressure levels available 10/50/100/160/250/315/400/630
- ► Electrical connection: Connector, 4-pole, M12x1



Pressure transducers are used for measurement and control in hydraulic systems. The measured pressure is converted into a linear electrical output signal. Voltage 0.1 - 10 V (HM20...H...) or 4 - 20 mA versions (HM20...C...) available.



Detaillierte Informationen: Datenblatt: RD 30272

Туре			HM20-2X
Operating voltage	U	V DC	16 36
Output signals	U	V	0.1 10
	1	mA	4 20
Pressure range	р	bar	0 10/50/100/160/250/315/400/630
Accuracy class			0.5
Settling time (10 to 90 %)	t	ms	< 1
Temperature coefficient	T _c	%	< 0.1/10 K
Fluid temperature range	T _{Fluid}	°C	-40 +90
Ambient temperature range	T _{Ambient}	°C	-40 +85
Protection class			IP65/IP67
Electrical connection			M12 connector, 4-pole
Pressure port			G1/4

Control cabinet CAB-X standard for hydraulic power unit Sytronix FcP 5020 (European Countries)

Features

- ► Control cabinet size according to frequency converter RAL7035
- ► Complete motor supply including frequency converter EFC 0.37 ... 160 kW (0.5 ... 200 hp) or servo-drive HCS up to 350 A
- ► Thermistor and pump guard function
- ▶ Regulated power supply unit with 24 VDC
- ► Control transformer 400/230 VAC (EFC5610 > 55 kW (75 hp))
- ► Circuitry, emergency stop
- ► Circuitry external control motor start/stop
- ► Monitoring of the minimum oil level (indicator light and shut-off function)
- ► Monitoring of the maximum oil level (indicator light and shut-off function)
- ► Monitoring of the maximum oil temperature (indicator light and shut-off function)
- ► Oil filter monitoring (indicator light)
- ► Interface for integration in a machine control (terminal strip)
- ► External command value (oil pressure, oil flow)
- ▶ Main switch
- ► Emergency off button

Product description

CAB-X is a standard solution for hydraulic power unit controls with Sytronix systems.





Please contact sytronix.support@boschrexroth.de for an individual offer





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